

DESCRIPCIÓN

DATOS TÉCNICOS

Naturaleza	Alkyd
Acabado	Gloss
Color (UNE EN ISO 11664-4)	RAL 9016 White, RAL 9005 Black + 0597 Clear Base and 0599 White Base
Densidad (UNE EN ISO 2811-1)	1.19 - 1.24 Kg/l
Rendimiento	10 - 12 m ² /l (35 - 40 μ)
Secado a 23°C 60 % HR (UNE 48301)	30 - 60 minutes
Repintado a 23°C 60% HR (UNE 48283)	Minimum: 30 minutes Maximum: 4 hours or after 5 days.
Métodos de Aplicación	Brush and Roller (Only for patching), Air Spray-Gun and Airless (The data quoted are only hints)
Dilucion	Air Spray-Gun: 10 - 15%
Diámetro Boquilla	Air Spray-Gun: 1.5 mm, Airless: 0.015" - 0.018"
Diluyente	872 Thinner
Limpieza de Utensilios	872 Thinner
Espesor Recomendado (UNE EN ISO 2808)	70 - 80 dry μ in two coats
Condiciones de Aplicación, HR<80%	+10°C - +30°C
Punto de Inflamación (UNE EN ISO 3679)	27 °C
Volumen Sólidos (UNE EN ISO 3233-3)	48 - 49 %
Presentación	Black and White: 4 l / Clear Base: 10 l and 4 l White Base: 10 l and 4 l

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

MODO DE EMPLEO

RECOMENDACIONES GENERALES:

Carefully stir the contents in the pack. The surfaces to be painted have to be clean, dry and sound.

SUPERFÍCIES NO PREPARADAS:

Iron or steel: It can be directly applied. No primer is needed. If the surface shows rust, softly sand to roughen it. Remove poorly adhered rust. In moderately corrosive atmospheres (C3), steel has to be sanded up to ST-3 of the UNE EN ISO 8501-1 standard. Under these conditions, a minimum thickness of 120 microns will be required (3 dry coats).

Other surfaces: Seek advice

In all cases (according to 12944 standard):

Moderately corrosive atmospheres C2: 70 - 80 microns

Highly corrosive atmospheres C3: >120 microns

MANTENIMIENTO SUPERFICIES YA PINTADAS EN BUEN ESTADO

If overcoating on well adhered systems, remove grease, oils and dirt (freshwater jet, etc.) Let to dry and apply one or two coats of enamel, depending on requirements.

MANTENIMIENTO SUPERFICIES YA PINTADAS EN MAL ESTADO

If the previous paint system is poorly adhered, it has to be removed by sandblasting up to Sa 2 ½ grade of the ISO 8501-2 standard or, alternatively, by hand or mechanical scraping or brushing up to ST-3 grade of this same standard. Then patch with 815 Enamel, preferably by brush, and apply the required number of enamel topcoats.

PRECAUCIONES

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

Waste management: Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use. Paint reuse can effectively minimize environmental effects on the life cycle of products.

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