

## DESCRIPCIÓN

## DATOS TÉCNICOS

Naturaleza	Alkyd
Acabado	Matt metallic
Color (UNE EN ISO 11664-4)	See colour chart
Densidad (UNE EN ISO 2811-1)	1.55 - 1.59 Kg/l
Rendimiento	8 - 12 m <sup>2</sup> /l (50 - 75 dry $\mu$ )
Secado a 23°C 60 % HR (UNE 48301)	4 - 6 hours
Repintado a 23°C 60% HR (UNE 48283)	Minimum 24 hours
Métodos de Aplicación	Brush and Roller. Air Spray-gun and Airless
Dilucion	Brush and Roller: 0 - 5 % / Air Spray-gun: <10 % / Airless: 5 % (The data quoted are only hints)
Diámetro Boquilla	Air Spray-gun: 2,5 - 4.0 mm widia steel / Airless: 0.018" - 0.021" (The data quoted are only hints)
Presión Boquilla	Air Spray-gun: 3 - 4 bar / Airless: 175 - 200 bar
Diluyente	872 Thinner
Espesor Recomendado (UNE EN ISO 2808)	100 - 120 dry $\mu$ in two coats
Condiciones de Aplicación, HR<80%	+10 °C - +30 °C
Punto de Inflamación (UNE EN ISO 3679)	42°C
Volumen Sólidos (UNE EN ISO 3233-3)	56 - 58%
Presentación	20 l, 10 and 4 l. For 20 l a minimum order of 200 l is required.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## MODO DE EMPLEO

### RECOMENDACIONES GENERALES:

Carefully stir the contents in the pack. The surfaces to be painted have to be clean, dry and sound.

### SUPERFÍCIES NO PREPARADAS:

Steel: Previously apply one of the primers of our alkyd range, following directions for use and keeping the overcoating intervals. Then apply one or two coats of 811 Metallic Paint, depending on requirements.

Non ferrous metals: Previously apply one coat of 804 Multi-Purpose Primer or 871 Phosphatizing Wash Primer. To improve adhesion, some light sanding on metal may be necessary.

Other surfaces: Consult your dealer.

### MANTENIMIENTO SUPERFICIES YA PINTADAS EN BUEN ESTADO

If overcoating on well adhered systems, remove grease, oils and dirt (freshwater jet, thinner, etc.) Afterwards let to dry and apply one or two coats of 811 Metallic paint depending on requirements.

### MANTENIMIENTO SUPERFICIES YA PINTADAS EN MAL ESTADO

If the previous paint system is poorly adhered, it has to be removed by sandblasting up to Sa 2 ½ grade of the ISO 8501-1 standard or, alternatively, by hand or mechanical scraping or brushing up to ST-3 grade of this same standard. Then patch with the suitable primer, and apply the required number of paint coats.

## PRECAUCIONES

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

Waste management: Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use. Paint reuse can effectively minimize environmental effects on the life cycle of products.

*Fecha de actualización: 2021-05*

*Toda Ficha Técnica queda anulada automáticamente por otra de fecha posterior o a los cinco años de su edición. Garantizamos la calidad de nuestros productos pero declinamos toda responsabilidad debida a factores ajenos a la pintura o a una utilización inadecuada de la misma. Ante cualquier duda consulte a nuestros servicios técnicos a priori.*