

DESCRIPCIÓN

DATOS TÉCNICOS

Naturaleza	Chlorinated rubber
Acabado	Gloss
Color (UNE EN ISO 11664-4)	0597 Clear Base and 0599 White Base
Densidad (UNE EN ISO 2811-1)	1.00 - 1.20 Kg/l
Rendimiento	8 - 10 m ² /l (30 - 35 dry μ)
Secado a 23°C 60 % HR (UNE 48301)	1 - 2 hours
Repintado a 23°C 60% HR (UNE 48283)	Minimum 6 hours
Métodos de Aplicación	Brush, Roller, Air Spray-gun and Airless (Data quoted are only hints)
Dilucion	Brush and Roller: 0 - 5 %. Spray-gun: 10 - 15 %. Airless: 0 - 5 %
Diámetro Boquilla	Spray-gun: 1,5 mm, Airless: 0.018" - 0.021"
Presión Boquilla	Spray-gun: 3 - 4 bar, Airless: 175 bar
Diluyente	872 or 875 Thinner
Limpieza de Utensilios	872 or 875 Thinner
Espesor Recomendado (UNE EN ISO 2808)	70 dry μ in 2 coats
Condiciones de Aplicación, HR<80%	+10 °C - +30 °C
Punto de Inflamación (UNE EN ISO 3679)	41°C
Volumen Sólidos (UNE EN ISO 3233-3)	30 - 33 %
Presentación	White Base: 4 l and 750 ml / Clear Base: 4 l

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage

or in other properties.

MODO DE EMPLEO

RECOMENDACIONES GENERALES:

Carefully stir the contents in the pack. The surfaces to be painted have to be clean, dry and sound.

SUPERFÍCIES NO PREPARADAS:

Steel: Previously apply 802 Multi-Purpose Synthetic Rust Preventive Primer or 806 Rust Preventive Primer, following directions for use and keeping the overcoating intervals. Then apply the required number of topcoats of enamel, depending on requirements.

Non ferrous metals: Previously apply one coat of 871 Phosphatizing Wash Primer. To improve adhesion, some light sanding on metal may be necessary.

Other surfaces: Seek advice

In all cases:

Moderately corrosive atmospheres: 70 microns.

Highly corrosive atmospheres: 90 microns.

MANTENIMIENTO SUPERFICIES YA PINTADAS EN BUEN ESTADO

If overcoating on well adhered systems, remove grease, oils and dirt (freshwater jet, etc.) Afterwards let to dry and apply one or two coats of 821 Chlorinated Rubber Enamel, depending on requirements.

MANTENIMIENTO SUPERFICIES YA PINTADAS EN MAL ESTADO

If the previous paint system is badly adhered, it has to be removed by sandblasting up to Sa 2 ½ grade of the ISO 8501-2 standard or, alternatively, by hand or mechanical scraping or brushing up to ST-3 grade of this same standard. Then patch with the suitable primer, preferably by brush, and apply the required number of coats of 821 Chlorinated Rubber Enamel.

PRECAUCIONES

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

Waste management: Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use. Paint reuse can effectively minimize environmental effects on the life cycle of products.

Fecha de actualización: 2024-03

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