

DESCRIPCIÓN

DATOS TÉCNICOS

Naturaleza	Modified acrylic
Acabado	Matt
Color (UNE EN ISO 11664-4)	0566 White Base + 0597 Clear Base
Densidad (UNE EN ISO 2811-1)	1.30 - 1.32 Kg/l
Rendimiento	4 - 8 m ² /l (50 - 100 μ)
Secado a 23°C 60 % HR (UNE 48301)	1 - 1.50 hours
Repintado a 23°C 60% HR (UNE 48283)	After 4 hours
Métodos de Aplicación	Roller and spray-gun (brush just for patching)
Dilucion	0 - 5%. Application by spray-gun may require up to 15% thinning
Diámetro Boquilla	Air spray-gun: 1.7 mm / Airless:0.017" - 0.021"
Diluyente	DX800 Chlorinated Rubber / Acrylic Thinner, DX820 Polyurethane Thinner or DX840 Multi Purpose Thinner
Limpieza de Utensilios	DX800 Chlorinated Rubber / Acrylic Thinner or DX840 Multi Purpose Thinner
Espesor Recomendado (UNE EN ISO 2808)	120 - 170 μ (2 coats)
Condiciones de Aplicación, HR<80%	0°C - +30°C
Teñido	Industrial TITANCOLOR System
Vol.máx pasta colorante	White base: 5% / Clear base: 12.5%
Punto de Inflamación (UNE EN ISO 3679)	27°C

Volumen Sólidos (UNE EN ISO 3233-3)	41 - 43%
COV (UNE EN ISO 11890-2)	500 g/l
Presentación	15 l and 4 l

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

MODO DE EMPLEO

RECOMENDACIONES GENERALES:

Stir well in the contents in the pack. Surfaces to be painted have to be clean, dry and in good condition.

Do not apply coat with thickness exceeding those specified. Otherwise, this can lead to the appearance of blisters due to the retention of solvent.

SUPERFÍCIES NO PREPARADAS:

Steel: Remove rust by abrasive blasting up to grade Sa 2 1/2 of ISO 8501-1 standard or manual or mechanical cleaning up to the ST3 grade of the same standard. Degrease and remove dust and rust residues. Apply the required primer coats up to the recommended thickness.

Galvanized steel: Clean, degrease and apply DTM SX150 Acrylic Primer up to the recommended thickness. Depending on the type of galvanizing, it will be necessary to open the pore.

Other supports: Seek advice.

In all cases, when a finish with excellent colour and gloss retention is required, finished with HP EX400 Acrylic Enamel.

MANTENIMIENTO SUPERFICIES YA PINTADAS EN BUEN ESTADO

In case of repainting on well adhered systems, remove any grease, oil and dirt (fresh water jet, solvent, etc.) and then let it dry.

MANTENIMIENTO SUPERFICIES YA PINTADAS EN MAL ESTADO

In the case of poorly adhered systems, and / or with the presence of rust, remove by abrasive blasting up to the degree Sa2½ of the ISO 8501-2 standard or by manual or mechanical cleaning up to the ST3 grade of the same standard and patch the bare areas with DTM SX150 Acrylic Primer, preferably by brush. Then proceed as for non prepared surfaces.

PRECAUCIONES

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

Waste management: Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use. Paint reuse can effectively minimize environmental effects on the life cycle of products.

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