

## DESCRIPCIÓN

## DATOS TÉCNICOS

Naturaleza	Modified alkyd
Acabado	Matt
Color (UNE EN ISO 11664-4)	RAL Grey 7035
Densidad (UNE EN ISO 2811-1)	1.31 - 1.38 Kg/l
Rendimiento	10 - 12 m <sup>2</sup> /l (25 - 30 dry microns)
Secado a 23°C 60 % HR (UNE 48301)	20 - 40 minutes
Repintado a 23°C 60% HR (UNE 48283)	1 - 4 hours or after 4 days
Métodos de Aplicación	Brush (Just for patching), Air Spray-Gun and Airless (The data quoted are only hints)
Dilucion	Brush, Roller: 0-5% , Air Spray-Gun: 10-15%, Airless: 0-5%,
Diámetro Boquilla	Air Spray-Gun: 1.5 mm., Airless: 0.018"-0.021"
Presión Boquilla	Air Spray-Gun: 3-4 bar, Airless: 175 bar
Diluyente	872 or 874 Thinner (depending on room temperature)
Limpieza de Utensilios	872 or 874 Thinner (depending on room temperature)
Espesor Recomendado (UNE EN ISO 2808)	25 - 30 dry microns
Punto de Inflamación (UNE EN ISO 3679)	27 °C
Volumen Sólidos (UNE EN ISO 3233-3)	47 - 49 %
Presentación	10 l, 4 l and 1 l.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## MODO DE EMPLEO

### RECOMENDACIONES GENERALES:

- Carefully stir the product in the pack.
- The surfaces to be painted have to be clean, dry and sound.

### SUPERFÍCIES NO PREPARADAS:

- Iron: Remove rust by sandblasting up to Sa 2 ½ grade of the ISO 8501-1 standard or by means of manual or mechanical cleaning, up to ST3 grade of this same standard. Degrease, dust off and remove rests of rust. Apply the required number of coatings to reach the recommended thickness level. Then apply the coats of finishing product, according to instructions.
- To be overcoated with two component enamels once the primer is thoroughly dry (24 hours), but always with application by spray-gun.
- Other surfaces. Seek advice.

### MANTENIMIENTO SUPERFICIES YA PINTADAS EN MAL ESTADO

- For poorly adhered systems and/or showing rust, remove them by sandblasting up to Sa 2 ½ grade of the ISO 8501-2 standard or by means of manual or mechanical cleaning, up to ST3 grade of this same standard. Patch with the primer, preferably by brush.
- Apply a whole coat of this primer and then the finishing product, according to specifications.

## PRECAUCIONES

- Always read the pack label before use. For more information, please refer to the Safety Data Sheet.
- Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.
- Waste management: Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use. Paint reuse can effectively minimize environmental effects on the life cycle of products.

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