

# SPRAY MARINE PRIMER

## TITAN



**Product Code:** S7V

## Description

Quick drying anti-rust primer. It contains zinc phosphate and a combination of highly waterproof resins.

## Fields of Application

It has an excellent adhesion on iron, aluminium, stainless steel, copper, bronze, tin, wood and polyester. In some kinds of surfaces, such as certain types of stainless, it may be necessary to sand the surfaces in order to open pores. Its is recommended as a primer on submerged surfaces, for marine protection.

## Technical Data

<b>Finish</b>	Satin
<b>Colour (UNE EN ISO 11664-4)</b>	Light grey
<b>Density (UNE EN ISO 2811-1)</b>	1.06
<b>Coverage</b>	1 - 2 m <sup>2</sup> /400 ml spray can:
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	1 - 2 hours
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	6 hours
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Pack sizes</b>	400 ml

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Shake the spray can for 1 minute while hearing the mixing balls. The surfaces to be coated have to be clean, dry and degreased.

Apply by thin crossed coats at a distance of 25 to 30 cm. Apply two thin coats instead of one single thick coat. Improved protection and a smoother finish will be achieved.

Paint always at a temperature 3°C above the dew point.

### BARE SURFACES:

Polyester: Thoroughly degrease with TITAN YATE Thinner, light sand, remove dust and apply 1 coat of TITAN YATE Marine Primer.

Wood: Apply one or two coats of Spray Marine Primer on dry and sanded surfaces.

Iron, steel, etc.,: Remove rust, grease and dirt. Once the surface is dry, apply two coats of Marine Primer.

Submerged iron: Seek advice for every paint operation.

Non-ferrous metals: Degrease and dry. Apply 1 coat of Marine Primer. When priming stainless steel, and depending on its particular characteristics, previously sand in order to improve adhesion.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Thoroughly remove old coats with TITAN Plus Paint Stripper. Wash with fresh water and proceed as for non-prepared surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



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