

# MULTI PURPOSE PRIMER



**Product Code:** S63

## Description

Multi-purpose quick drying primer. It guarantees an excellent adhesion for topcoats such as acrylic paint, synthetic or nitro-combi paints.

## Fields of Application

Because of its good adhesion on a wide variety of surfaces, before applying it on the whole object, it is advisable to test it on a small area to make sure that it does not alter the surface. This is the case of plastics, among other surfaces. Do not apply on expanded polystyrene.

## Technical Data

<b>Product Type</b>	Acrylic
<b>Finish</b>	Satin
<b>Colour (UNE EN ISO 11664-4)</b>	Light grey
<b>Coverage (UNE 48282)</b>	200 ml. can: 0.5 m <sup>2</sup> , 400 ml. can: 1 m <sup>2</sup>
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	30 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	After 24 hours
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Pack sizes</b>	400 ml and 200 ml

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Shake the spray for 1 minute while hearing the mixing balls. The surfaces to be painted have to be clean, dry and sound.

Protect the surfaces that are not to be coated. Previously test on a non visible area before painting

Spray by thin crossed coats from a distance of 25 to 30 cm. Apply two thin coats instead of one thick coat. Improved protection and a smoother finish will be achieved.

### BARE SURFACES:

Steel: Remove rust with a wire brush or a sanding tool. Degrease, get rid of dust and rust residue.

Indoors: Apply 1 coat of Multi-Purpose Primer

Outdoors: Apply 2 coats of Multi-Purpose Primer.

Galvanized, PVC, zinc, tin, aluminium and copper: clean with water and ammonium detergent. Softly sand to improve adhesion. Apply 1 primer coat.

Wood: Sand wood following the wood grain, thoroughly clean, remove resins or resin secretion and smooth up edges. Apply 1 or 2 coats depending on absorption, sand between coats if a smooth finish is required. For wood outdoors, previously apply Titanxyl Total Protection Ultra.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

When restoring an item with old paint coats in poor condition or showing rust, dirt, mechanical damage, etc. it is necessary to remove all previous coats and rust residue with moistened n<sup>o</sup>. 180/200 sandpaper. Once the surface is clean and dry, proceed

as for bare surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.

**TITAN**

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