

# HAMMERED OXIRON

Indoor - Outdoor. Hammered gloss



Product Code: S2D

## Description

Quick-drying rust-preventive paint. Typical hammered finish. Direct application on steel. No primer is needed. It has an excellent resistance to scratching and impacts as well as very good adhesion, opacity and resistance to weathering.

## Fields of Application

Suitable for the protection and decoration of tool boxes, metallic furniture, equipment and hardware, building and industrial machines. It can also be applied on wood, stone, etc., suitably primed.

## Technical Data

<b>Product Type</b>	Modified alkyd
<b>Finish</b>	Gloss hammered
<b>Colour (UNE EN ISO 11664-4)</b>	Grey Silver, Dark Grey, Black Graphite
<b>Coverage (UNE 48282)</b>	400 ml spray can: 0.5 - 0.8 m <sup>2</sup>
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	30 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	By 2 hours or after 24 hours
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Pack sizes</b>	400 ml.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Shake the spray can for 1 minute while hearing the mixing balls. The surfaces to be painted have to be clean, dry and free from rust and grease. Apply by thin and crossed coats at a distance of 25 to 30 cm. Spray two thin coats instead of a thick single coat. A better protection and a smoother finish will be obtained.

Protect surfaces that are not to be painted. Perform a spray test on a non-visible area.

### BARE SURFACES:

Steel or iron: It can be directly applied. No primer is needed. The metal surface has to be clean, dry and free from rust and grease. In medium corrosion environments, it is advisable to apply a rust-preventive primer in order to enhance the protective effect. Finish with Spray Hammered OXIRON Rust-Preventive Paint.

Porous surfaces (plaster, wood...): Previously apply one of the TITAN Spray primers, depending on requirements in order to seal pores. After that apply Spray Hammered OXIRON Rust-Preventive Paint by thin crossed coats, from a distance of 25 to 30 cm.

Non-porous surfaces (glass, painted surfaces...): it will be necessary to remove dust, grease or dirt and directly apply Spray Hammered OXIRON Rust-Preventive Paint.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Remove dust, grease or dirt and directly apply Spray Hammered OXIRON Rust-Preventive Paint.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Remove all poorly-adhered material and smooth up the surface by sanding. Once clean, rust-free and dry, proceed as for bare

surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Issue date: 2018-08

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.

# TITAN

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