

# POLYLUX POLYURETHANE 840

Indoors. Semi Gloss



Product Code: 840

## Description

Finish coating for concrete floors and walls. It is a two-pack polyurethane paint, with high resistance to wearing. It produces a very hard and elastic film. Antidust effect.

For concrete floors and walls in garages, warehouses, workshops and industrial indoor premises, where uniform roll-resistant and dust-free finishes are required.

## Technical Data

<b>Product Type</b>	Polyester
<b>Finish</b>	Semi gloss (Gloss 60°: 50 - 60 GU)
<b>Colour (UNE EN ISO 11664-4)</b>	White and colour range
<b>Density (UNE EN ISO 2811-1)</b>	1.20 - 1.34 Kg/l
<b>Coverage (UNE 48282)</b>	8 - 10 m <sup>2</sup> /l (60 - 70 μ)
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	2 - 3 hours
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	Minimum: 18 hours , Maximum: 5 days
<b>Mixing Rate</b>	Base: 2 parts. Hardener: 1 part.
<b>Pot Life at 23°C</b>	3 hours
<b>Methods of Application</b>	Brush, Roller and Airless (Data quoted are only hints)
<b>Thinning</b>	Airless: 5%
<b>Nozzle Diameter</b>	Airless: 0.015" - 0.018"
<b>Nozzle Pressure</b>	Airless: 150 bar
<b>Thinner</b>	874 or 873 Thinner.
<b>Equipment Cleaning</b>	874 or 873 Thinner.
<b>Recommended Thickness (UNE EN ISO 2808)</b>	120 - 140 dry μ (in two coats)
<b>Application Temperature, RH&lt;80%</b>	+10°C - 30°C
<b>Flash Point (UNE EN ISO 3679)</b>	Base: 29 °C / Hardener: 26 °C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	60 - 62 %
<b>Pack sizes</b>	10 l, 4 l and 750 ml

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Certificates

The paint system 830 Polylux Epoxy Primer + 840 Polylux Polyurethane is classed Bfl-s1 concerning their Reaction to Fire according to UNE EN 13501-1:2007+A1:2010, always on condition that it is applied on a surface which is at least classed A2-s1, d0.

Resistance to abrasion.

TABER Method UNE 48250 (28 days drying at 23°C) CS10 Wearaser, Weight 1Kg / 500 cycles: loss 5.80 mg

TABER Method UNE 48250 (28 days drying at 23°C) CS10 Wearaser, Weight 1Kg / 1000 cycles: loss 17.40 mg

## Directions for use

### GENERAL REMARKS:

The surfaces to be painted have to be clean, dry and sound, as well as free from dust, grease and oil.

Carefully stir the product in the pack, preferably with a mechanical shaker.

Let the mixture to dry for 15 minutes before using it in order to help to remove air. During the painting process, overlapping has to be done before 10 minutes.

Wait 24 hours before stepping on the surface. For vehicles and barrows, allow at least 3 days.

### BARE SURFACES:

Previously prepare the surface with 830 Polylux Epoxy Primer. Let to dry for 18 - 36 hours. If this time is exceeded, roughen the surface by sanding.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Thoroughly remove grease, oils and dirt (freshwater jet, thinner, etc.) Let to dry and apply 1 or 2 coats of 840 Polylux Polyurethane Enamel, depending on requirements.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

If the previous paint system is poorly adhered, it has to be removed by scraping and/or by deeply brushing. Patch with 830 Polylux Epoxy Primer, wait at least 18 hours and apply two coats of 840 Polylux Polyurethane Enamel.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Issue date: 2015-10

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



# TITAN

840 - POLYLUX POLYURETHANE 840

### INDUSTRIAS TITAN S.A.U.

España: P. I. Pratenc, c/ 114, 17-19 - 08820 El Prat de Llobregat- T. +34 93 479 74 94

Portugal: Rua Fonte Cova, 51 - 4475-031 Maia  
Endereço Postal: Apartado 2020 - 4476-909 Castelo da Maia  
T. +351 229 865 450 - F. +351 229 810 764

