

EPOXY ENAMEL 834 SERVICOLOR BASE

Indoors. Gloss. Clear



Product Code: 834 0597

Description

Base to be tinted with TITAN Servicolor System. It is a two pack, epoxy polyamide, glossy enamel. Recommended as a finishing coat for epoxy systems. Hard-wearing, good adhesion and highly resistant to abrasion and impact. Because of its characteristics, it gives high performance in contact with different chemical products, such as greases, oils, acids, solvents and alkaline solutions. Highly waterproof.

Fields of Application

As a finishing coat for painting structures, machines, metallic elements, etc. submitted to very aggressive environments, in marine areas, in the chemical industry, etc.

Technical Data

Product Type	Epoxy polyamide
Finish	Gloss
Colour (UNE EN ISO 11664-4)	Industrial Servicolor System
Density (UNE EN ISO 2811-1)	0.99 - 1.01 Kg/l
Coverage (UNE 48282)	11 - 14 m ² /l (30 - 35 μ)
Drying at 23°C 60 % RH (UNE 48301)	4 - 6 hours
Recoat time at 23°C 60% RH (UNE 48283)	Minimum: 24 hours. Maximum: 7 days (If this interval is exceeded, some sanding of the previous coat film will be required in order to obtain a good adhesion)
Mixing Rate	Base: 2 parts. Hardener: 1 part
Pot Life at 23°C	6 - 8 hours
Methods of Application	Brush, Roller, Spray-gun and Airless (Data quoted are only hints)
Thinning	Brush and Roller: 0 - 5 % / Spray-gun: 5 - 15 % / Airless: 0 - 5 %
Nozzle Diameter	Spray-gun: 1,7 mm / Airless: 0,011" - 0,015"
Nozzle Pressure	Spray-gun: 3 - 4 bar, Airless: 150 - 175 bar
Thinner	Thinner 873
Equipment Cleaning	Thinner 873
Recommended Thickness (UNE EN ISO 2808)	60 - 70 dry μ in 2 coats
Application Temperature, RH<80%	+10 °C - +30 °C
Maximal Volume Tinting Paste	12.5 %
Flash Point (UNE EN ISO 3679)	Base: 30 °C / Hardener: 30 °C
Volume Solids (UNE EN ISO 3233-3)	43 - 45 %

Pack sizes

4 l and 750 ml. For 10 l, the minimum order is 200 l

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

Directions for use

GENERAL REMARKS:

Carefully stir the contents in the pack, preferably with a mechanical mixer. The surfaces to be painted have to be clean, dry and sound. Let the mixture to dry for 15 minutes before using it in order to help to remove air.

BARE SURFACES:

Steel, iron and non ferrous metals: Previously apply one of the primers of our epoxy range, following directions for use. Non ferrous metals can also be prepared with one base coat of 871 Wash Primer. Then apply a suitable number of coats of 834 Epoxy Enamel, depending on requirements.

Other surfaces: Seek advice.

MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

If overcoating on well adhered systems, remove grease, oils and dirt (freshwater jet, cleaning solvent, etc.) Let to dry and apply one or two coats of 834 Epoxy Enamel, depending on requirements.

MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

If the previous paint system is badly adhered and/or shows rust, it has to be removed by sandblasting up to Sa 2 ½ grade of the ISO 8501-2 standard or, alternatively, by hand or mechanical scraping or brushing up to ST-3 grade of this same standard. Then patch with the suitable primer, preferably by brush, and apply the required number of enamel coats.

Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Issue date: 2013-08

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.

**TITAN**

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