

# QUICK DRYING ENAMEL 817 SERVICOLOR BASE

Indoors - Outdoors. Gloss. White



Product Code: 817 0599

## Description

Base to be tinted with TITAN Servicolor System. Quick-drying gloss topcoat enamel for structural steel surfaces: fences, gates, radiators, etc. and, generally speaking, any iron or steel surfaces in environments with low or moderate corrosion. Especially suitable when quick drying is needed.

## Technical Data

<b>Product Type</b>	Modified alkyd
<b>Finish</b>	Gloss
<b>Colour (UNE EN ISO 11664-4)</b>	Industrial Servicolor System
<b>Density (UNE EN ISO 2811-1)</b>	1.07 - 1.10 Kg/l
<b>Coverage (UNE 48282)</b>	10 - 12 m <sup>2</sup> /l (35 - 40 μ)
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	30 - 60 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	Minimum: 30 minutes Maximum: 4 hours or after 5 days.
<b>Methods of Application</b>	Brush (Only for patching), Roller, Air Spray-Gun and Airless (The data quoted are only hints)
<b>Thinning</b>	Air Spray-Gun: 15 - 20%, Airless: 5 - 10%
<b>Nozzle Diameter</b>	Air Spray-Gun: 1.7 mm, Airless: 0.018" - 0.021"
<b>Nozzle Pressure</b>	Air Spray-Gun: 3 - 4 bar, Airless: 175 bar
<b>Thinner</b>	872 and 873 Thinner (slow), 874 Thinner (quick)
<b>Equipment Cleaning</b>	872 Thinner.
<b>Recommended Thickness (UNE EN ISO 2808)</b>	70 - 80 dry μ in two coats
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Maximal Volume Tinting Paste</b>	12 - 12.5%
<b>Flash Point (UNE EN ISO 3679)</b>	28 °C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	48 - 49 %
<b>Pack sizes</b>	10 l and 4 l. For 750 ml, a minimum order of 200 l is required.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Carefully stir the contents in the pack. The surfaces to be painted have to be clean, dry and sound.

## BARE SURFACES:

Steel: Previously apply one of the primers of our alkyd range, following directions for use and keeping the overcoating intervals. Then apply the required number of topcoats of enamel, depending on requirements.

Non ferrous metals: Previously apply one coat of 804 Multi Purpose Primer or 871 Phosphatizing Wash Primer.

To improve adhesion, some light sanding on metal may be necessary.

Other surfaces: Please seek advice.

In all cases: Moderately corrosive atmospheres: 70 - 80 microns.

## MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

If overcoating on well adhered systems, remove grease, oils and dirt (freshwater jet, etc.) Let to dry and apply one or two coats of Enamel, depending on requirements.

## MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

If the previous paint system is poorly adhered, it has to be removed by sandblasting up to Sa 2 ½ grade of the ISO 8501-1 standard or, alternatively, by hand or mechanical scraping or brushing up to ST-3 grade of this same standard. Then patch with the suitable primer, preferably by brush, and apply the required number of Enamel coats.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Issue date: 2015-03

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



# TITAN

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