

# TITAN FINISH NITRO LACQUER

Indoor. Gloss



Product Code: 15J

## Description

Nitrocellulose lacquer, gloss finish, with a wide field of application. To be only applied indoors. Medium viscosity. Good gloss retention and transparency. Easy application. Quick drying Easy repainting.

## Fields of Application

As a finishing lacquer in: Wood handicrafts: Solid wood items or items covered with wooden board.

## Technical Data

<b>Finish</b>	Gloss
<b>Colour (UNE EN ISO 11664-4)</b>	Clear
<b>Density (UNE EN ISO 2811-1)</b>	0.90 - 0.92 Kg/l
<b>Coverage (UNE 48282)</b>	7 - 11 m <sup>2</sup> /l
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	45 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	Minimum: 4 hours. Maximum: Indefinite with previous sanding
<b>Methods of Application</b>	Brush, Roller and Air spray-gun
<b>Thinning</b>	Brush and Roller: 20%, Air spray-gun: 30%
<b>Nozzle Diameter</b>	Air spray-gun: 1.7 mm
<b>Nozzle Pressure</b>	Air spray-gun: 3 bar
<b>Thinner</b>	Brush and Roller: 15L Brush Nitro Lacquer Thinner, Air spray-gun: 15M Spray Gun Nitro Lacquer Thinner
<b>Equipment Cleaning</b>	Nitro Lacquer Thinner
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Flash Point (UNE EN ISO 3679)</b>	14 °C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	18 - 22 %
<b>Pack sizes</b>	4 l, 750 ml and 375 ml

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Stir the product in the pack before use. Avoid repeated hand strokes. Quick-drying product. Preferably apply it by spray-gun.

### BARE SURFACES:

The surface to be varnished will have to be previously primed with TITAN Nitro Lacquer Pore Sealer.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Before repainting, sand one part of the surface and apply on it TITAN Finish Nitro Lacquer. Test the result on the old varnish. If any unexpected result appears, thoroughly remove the old varnish and proceed as for bare surfaces.

**MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:**

Thoroughly remove old coats and proceed as for bare surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Issue date: 2014-05

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



**TITAN**

15J - TITAN FINISH NITRO LACQUER

**INDUSTRIAS TITAN S.A.U.**

**España:** P. I. Pratenc, c/ 114, 17-19 - 08820 El Prat de Llobregat- T. +34 93 479 74 94

**Portugal:** Rua Fonte Cova, 51 - 4475-031 Maia  
Endereço Postal: Apartado 2020 - 4476-909 Castelo da Maia  
T. +351 229 865 450 - F. +351 229 810 764

