

# PORE SEALER NITRO LACQUER

Indoor. Satin



Product Code: 15H

## Description

Nitrocellulose lacquer, gloss finish, with a wide field of application. Good gloss retention and transparency. Easy application. Quick-drying. Easy repainting.

## Fields of Application

As a finishing lacquer for items made of solid wood, veneer and plywood.

## Technical Data

<b>Finish</b>	Satin (Gloss at 60°: 65±5)
<b>Colour (UNE EN ISO 11664-4)</b>	Clear
<b>Density (UNE EN ISO 2811-1)</b>	0.91 - 0.93 Kg/l
<b>Coverage (UNE 48282)</b>	As a finish lacquer: 7 - 11 m <sup>2</sup> /l, as a base coat: 3 - 4 m <sup>2</sup> /l
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	45 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	Minimum: 5 hour. Maximum: Indefinite with previous sanding
<b>Methods of Application</b>	Brush, Roller and Air Spray-gun
<b>Thinning</b>	Brush and Roller: 20%, Air spray-gun: 30%
<b>Nozzle Diameter</b>	Air spray-gun: 1.7 mm
<b>Nozzle Pressure</b>	Air spray-gun: 3 atm
<b>Thinner</b>	Brush and Roller: 15 L Brush Nitro Lacquer Thinner, Air spray-gun: 15 M Spray-gun Nitro Lacquer Thinner
<b>Equipment Cleaning</b>	Nitro Lacquer Thinner
<b>Recommended Thickness (UNE EN ISO 2808)</b>	Base coat: 300 - 320 ml/m <sup>2</sup>
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Flash Point (UNE EN ISO 3679)</b>	15 °C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	18 - 22 %
<b>Pack sizes</b>	4 l, 750 ml and 375 ml

## Directions for use

### GENERAL REMARKS:

Stir the product in the pack before use.

Avoid repeated hand strokes. Quick-drying product. Preferably apply it by spray-gun.

**BARE SURFACES:**

The surface to be varnished will have to be previously primed with TITAN Nitro Lacquer Pore Sealer.

**MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:**

Before repainting, sand one part of the surface and apply on it TITAN Finish Nitro Lacquer. Test the result on the old varnish. If any unexpected result appears, thoroughly remove the old varnish and proceed as for non-prepared surfaces.

**MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:**

Thoroughly remove old coats and proceed as for bare surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



# TITAN

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