

# SUPER-SANDABLE ACRYLIC PRIMER

## TITAN



**Product Code:** 07Y

## Description

Two-component primer. Quick-drying and high covering power. Very easy sanding and overcoating.

## Fields of Application

Especially formulated for non-submersed superstructures of steel, aluminium, polyester and wood, showing irregular surfaces, aged gel-coat, etc. where a sound and smooth base is required, before repainting with one- or two-component enamels. It helps to obtain excellent long-lasting gloss in the top coats.

## Technical Data

<b>Product Type</b>	Aliphatic polyurethane
<b>Finish</b>	Silky Matt
<b>Colour (UNE EN ISO 11664-4)</b>	White
<b>Density (UNE EN ISO 2811-1)</b>	1.45 - 1.50 Kg/l
<b>Coverage</b>	6 - 10 m <sup>2</sup> /l
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	20 - 30 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	1 hour
<b>Mixing Rate</b>	Base: 6 / Hardener: 1
<b>Pot Life at 23°C</b>	4 hours
<b>Methods of Application</b>	Brush, roller and spray-gun
<b>Thinning</b>	Brush and Roller: 5% / Spray-gun: 10 - 20%
<b>Thinner</b>	TITAN YATE Thinner
<b>Equipment Cleaning</b>	TITAN YATE Thinner
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Flash Point (UNE EN ISO 3679)</b>	Base: 27 °C / Durcisseur: 30,5°C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	53 - 54 %
<b>Pack sizes</b>	2.5 l

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Thoroughly stir the contents in the can before use. The surface to be painted has to be sanded, clean, dry and salt-free (wash it). Do not paint in direct sunlight or with dew.

Super-Sandable Acrylic Primer has to be applied on epoxy filler or primers. Do not use it on single-component products.

### **BARE SURFACES:**

In all cases, once the surface is suitably prepared, apply the required number of Super-Sandable Acrylic Primer to obtain a smooth base for overcoating. 1 - 2 are usually enough.

In case it is necessary to repair the surface, use one of the TITAN YATE range fillers.

### **MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:**

Rinse with fresh water and let to dry. Sand the surface with 280 - 320 grit sandpaper.

### **MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:**

Maintenance of previously painted surfaces in poor condition: Remove previous coats and apply the suitable primer depending on the surface type.

## **Precautions**

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



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