

# LOW DENSITY EPOXY FILLER

Two components

## TITAN



Product Code: 07V

## Description

Low density epoxy paste, with high filling power. Non-drip. Non-crack. Easy sanding.

## Fields of Application

Suitable for submerged areas of boats or in marine atmosphere. Formulated to smooth up and repair damage, holes, cracks, etc, on the surfaces to be painted, which can be made of iron, aluminium, polyester or wood.

## Technical Data

<b>Finish</b>	Matt
<b>Colour (UNE EN ISO 11664-4)</b>	Light grey.
<b>Density (UNE EN ISO 2811-1)</b>	0.78 - 0.82 Kg/l
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	Sanding and painting: 1 hour.
<b>Mixing Rate</b>	Base: 1, Hardener: 1
<b>Pot Life at 23°C</b>	4 - 6 hours
<b>Methods of Application</b>	Putty knife
<b>Equipment Cleaning</b>	TITAN YATE Thinner (while the filler is still soft)
<b>Application Temperature, RH&lt;80%</b>	+15°C - +40°C
<b>Flash Point (UNE EN ISO 3679)</b>	65 °C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	99 - 100 %
<b>Pack sizes</b>	1 l

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

The surface has to be sanded, clean, dry and salt-free (wash it). Do not apply under direct sunligh or with dew.

Apply by putty knife on the surface which has to be previously primed with TITAN YATE Epoxy Primer. It can be overpainted after 8 - 12 hours (depending on temperature), with previous sanding. Sanding is easier before 48 hours.

In order to ensure the complete sealing of the filler coat, apply it between coats of TITAN YATE Epoxy Primer. This is a suitable technique to avoid gloss irregularities caused by filler evaporation differences.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

Issue date: 2018-08

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



Akzo Nobel Coatings, S.L.U – Carrer Feixa Llarga, 14-20 - Pol. Ind. Zona Franca 08040 Barcelona  
(Espanya)  
Teléfono 934 842 500  
Ins. Reg. Mer. de Barcelona T. 47631, F- 95, H. nº B-45052, Inscip. 210  
N.I.F. B-08218158

