

# ENAMEL FOR FISHING BOATS

Indoor - Outdoor. Gloss

## TITAN



Product Code: 07D

## Description

Enamel based on highly resistant long-oil alkyd resins. Especially intended for the protection of structures in marine environments and for the maintenance of fishing boats.

Non-slip shades for boat decks contains neither sand nor marble-like stone. The low density additive makes possible a homogeneous paint structure and provides easy application, and uniform finishes

## Fields of Application

Indoor and outdoor enamel for the maintenance of suitably primed iron, polyester and wooden surfaces.

Non-slipping shades are especially suitable for boat decks, stairs, ramps, etc. Resistant to rubbing, grease, oil and marine atmospheres. (Complete cross-linking and abrasion resistance are reached after 7 days).

## Technical Data

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| <b>Product Type</b>                            | High solid alkyd                               |
| <b>Finish</b>                                  | Gloss  |
| <b>Colour (UNE EN ISO 11664-4)</b>             | White and colour range                         |
| <b>Density (UNE EN ISO 2811-1)</b>             | 0.96 - 1.20 Kg/l                               |
| <b>Coverage (UNE 48282)</b>                    | 12 - 16 m <sup>2</sup> /l (40 - 50 μ)          |
| <b>Drying at 23°C 60 % RH (UNE 48301)</b>      | 4 - 5 hours                                    |
| <b>Recoat time at 23°C 60% RH (UNE 48283)</b>  | 24 hours                                       |
| <b>Methods of Application</b>                  | Brush, roller and spray-gun                    |
| <b>Application Viscosity</b>                   | Brosse et rouleau: 0 - 5%, Pistolet: 5 - 15%   |
| <b>Thinning</b>                                | Brush and roller: 0 - 5%, Spray-gun: 5 - 15%   |
| <b>Equipment Cleaning</b>                      | TITAN Thinner and Grease Thinner or Turpentine |
| <b>Recommended Thickness (UNE EN ISO 2808)</b> | 80 - 120 μ dry film ( 2 - 3 coats applied)     |
| <b>Application Temperature, RH&lt;80%</b>      | +10°C - +30°C                                  |
| <b>Flash Point (UNE EN ISO 3679)</b>           | 42 °C  |
| <b>Volume Solids (UNE EN ISO 3233-3)</b>       | 63 - 65 % (depending on colour)                |
| <b>Pack sizes</b>                              | 4 l and 750 ml.                                |

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

**GENERAL REMARKS:**

Carefully stir the contents in the can before use. The surface has to be sanded, clean, dry and salt-free (wash it). Do not paint if the surface is under direct sunlight or if it has dew on it.

#### **BARE SURFACES:**

**Wood:** Superstructure: Apply 1 - 2 coats of TITAN Sealing Primer, TITAN Multi-Purpose Primer or TITAN YATE Anticorrosive Epoxy Primer. Finish with Enamel for Fishing Boats.

**Metal:** Superstructure: Apply 1 coat of TITAN YATE Anticorrosive Epoxy Primer, thinned with 20% TITAN YATE Thinner. After 24 hours, apply 2 coats of TITAN YATE M-150 Epoxy Primer. By 72 hours, finish with Enamel for Fishing Boats.

**Polyester:** Superstructure: Apply TITAN YATE Anticorrosive Epoxy Primer or TITAN Red Lead for Fishing Boats. Finish with Enamel for Fishing Boats.

In all cases, for indoor surfaces, 2 coats of Enamel for Fishing Boats are enough. For outdoor surfaces, 3 coats are required. Clean, sand and directly apply.

#### **MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:**

Wash, sand and directly apply the Enamel for Fishing Boats.

#### **MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:**

Thoroughly remove all previous coats and afterwards proceed as for a bare surface.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



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