

EPOXY FILLER

Two Components



Product Code: 079

Description

Excellent adhesion and flexibility, great refilling capacity, without contraction when drying. Non-sagging. Easy application and good extensibility. Water resistant.

Fields of Application

To even and refill irregularities in steel, wood, polyester, aluminium and fibre glass surfaces, to be painted in any kind of boats, surf boards, etc.

Technical Data

Finish	Matt
Colour (UNE EN ISO 11664-4)	Greyish
Density (UNE EN ISO 2811-1)	1.80 - 2.0 Kg/l
Drying at 23°C 60 % RH (UNE 48301)	8 - 10 Kg/l
Mixing Rate	Base: 2 parts - Hardener: 1 part
Pot Life at 23°C	1 - 2 hours
Methods of Application	Putty knife
Equipment Cleaning	TITAN YATE Thinner (while it is soft).
Application Temperature, RH<80%	+15°C - +40°C
Flash Point (UNE EN ISO 3679)	64 °C
Volume Solids (UNE EN ISO 3233-3)	92,5 - 93,5 %
Pack sizes	750 ml and 375 ml.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

Directions for use

GENERAL REMARKS:

The surfaces have to be sanded, clean, dry and salt-free (previously wash them). Do not use the filler in direct sunlight or with dew.

Thoroughly mix 2 parts in volume of BASE with 1 part of HARDENER. A uniformly greyish filler will be obtained. Apply the mixture immediately because it thickens after 1 hour.

BARE SURFACES:

Apply with putty knife. It may be overcoated after 8 - 12 hours (depending on temperature) with prior sanding. Sanding is easier before 48 hours.

MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Clean and sand the surface. Apply the filler with a putty-knife.

MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Thoroughly remove previous coats and proceed as for bare surfaces.

Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Issue date: 2014-11

Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.

TITAN

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