

# POLYESTER FILLER

Two components

## TITAN

Product Code: 072



## Description

Polyester filler. Especially suitable for quick works. Excellent adhesion on metal sheet. High refilling and levelling power. Thixotropic. Easy application in areas that are hard to reach.

## Fields of Application

To even and refill irregularities of the surfaces to be painted, both metallic or made of polyester. Especially suitable for super-structures.

## Technical Data

<b>Product Type</b>	Insaturated polyester
<b>Finish</b>	Matt
<b>Colour (UNE EN ISO 11664-4)</b>	Cream
<b>Density (UNE EN ISO 2811-1)</b>	1,95 - 2,05 Kg/l
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	5 - 10 minutes
<b>Mixing Rate</b>	100:2 in weight
<b>Methods of Application</b>	Putty knife
<b>Equipment Cleaning</b>	TITAN YATE Thinner
<b>Application Temperature, RH&lt;80%</b>	+15°C - +40°C
<b>Flash Point (UNE EN ISO 3679)</b>	28 °C
<b>Pack sizes</b>	1 Kg and 500 g

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

The surfaces have to be sanded, clean, dry and salt-free (previously wash them). Do not use the filler in direct sunlight or with dew.

Only when going to be used, mix the required amount of Filler with 2 - 3% Hardener. Apply the mixture immediately (application must be made within 5 - 8 minutes, depending on amount and room temperature).

It is advisable to dry sand polyester filler because moisture inside the filler while watersanding may cause problems in the surface and in the finish.

Do not apply on thermoplastic finishes and Wash Primer.

### BARE SURFACES:

Apply with putty knife. It may be overcoated after 30 minutes with prior sanding.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Clean and sand the surface. Directly apply the filler with a putty-knife.

## MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Thoroughly remove previous coats and proceed as for bare surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



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