

# TITAN IRON MINIMUM

Indoor



Product Code: 065

## Description

Greasy synthetic primer for wood and iron.

## Fields of Application

With light anti-corrosive action and suitable for ordinary works on metallic structures and rural machinery, etc. It can also be used as a first coat for wood.

## Technical Data

<b>Product Type</b>	Synthetic-greasy
<b>Finish</b>	Semi matt
<b>Colour (UNE EN ISO 11664-4)</b>	Reddish brown
<b>Density (UNE EN ISO 2811-1)</b>	1.55 - 1.60 Kg/l
<b>Coverage</b>	9 - 11 m <sup>2</sup> /l
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	8 - 10 h
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	24 - 48 hours
<b>Methods of Application</b>	Brush or roller
<b>Equipment Cleaning</b>	Synthetics Thinner or White Spirit
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Flash Point (UNE EN ISO 3679)</b>	41 °C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	60 - 62 %
<b>VOC (UNE EN ISO 11890-2)</b>	2.004/42IIA (i) (600/500) Max. VOC 320 g/l
<b>Pack sizes</b>	4 l and 750 ml

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

### GENERAL REMARKS:

Stir well in the pack before using.

The surfaces to be primed have to be clean and dry, as well as free from grease and rust.

For outdoor works exposed to weathering, it is necessary to get a suitable anticorrosive protection with TITANLUX Rust Preventive Primer or TITAN Multi Purpose Primer.

When finishing with products based on strong solvents such as nitrocellulose, vinyl and epoxy, it is necessary to apply an intermediate coat of TITAN Alkyd Paste Filler.

### BARE SURFACES:

Directly apply 1 or 2 coats of TITAN Iron Minium. Finish with 1 or 2 coats of RESTORIN Enamel, TITANLUX Synthetic Enamel or TITANLAK Lacquer.

#### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Completely remove all previous coats and proceed as for bare surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

**Waste management:** Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



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