

# HAMMERED OXIRON

Indoors - Outdoors. Metallic. Gloss Hammered



Product Code: 02D

## Description

Quick drying rustproof enamel-paint. Direct application on steel, no primer is needed. It provides up to 10 years weathering resistance and a high gloss hammered finish. High adhesion. Hardwearing. Resistant to impact and scratches.

The use of Hammered OXIRON allows to save time because overcoating is possible after one hour and, in this way, most paint works can be finished in one single day.

## Fields of Application

Indoors and outdoors. Very suitable for gratings, radiators, benches, electric appliances, doors.

## Technical Data

<b>Product Type</b>	Alkyd styrene
<b>Finish</b>	Metallic. Gloss hammered.
<b>Colour (UNE EN ISO 11664-4)</b>	White and colours
<b>Density (UNE EN ISO 2811-1)</b>	0.99 - 1.02 Kg/l
<b>Coverage (UNE 48282)</b>	8 - 12 m <sup>2</sup> /l (35 - 50 μ)
<b>Drying at 23°C 60 % RH (UNE 48301)</b>	15 - 30 minutes
<b>Recoat time at 23°C 60% RH (UNE 48283)</b>	1 - 6 hours or after 7 days
<b>Methods of Application</b>	Brush, roller and spray-gun
<b>Equipment Cleaning</b>	TITAN MR Thinner
<b>Recommended Thickness (UNE EN ISO 2808)</b>	100 μ (2 - 3 coats)
<b>Application Temperature, RH&lt;80%</b>	+10°C - +30°C
<b>Flash Point (UNE EN ISO 3679)</b>	27° C
<b>Volume Solids (UNE EN ISO 3233-3)</b>	43 - 46%
<b>VOC (UNE EN ISO 11890-2)</b>	2.004/42IIA (i) (600/500) Max. COV 500 g/l
<b>Pack sizes</b>	4 l, 750 ml and 375 ml.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Certificates

It complies with the UNE 48316:2014 Standard. Paints and varnishes. High performance corrosion resistance decorative solvent-borne coatings.

## Directions for use

### GENERAL REMARKS:

Thoroughly stir the contents in the can before and while using. The surfaces to be painted have to be dry and free from any dirt, grease, poorly adhered rust particles and low quality old paints.

It is important to keep the overcoating time if a high quality finish is required. Every following coat has to be applied by the next 6 hours. If this time is exceeded, wait 7 days. If overcoating after 6 hours, the applied surface may show creasing.

In case of application by spray-gun, the following coats can be applied after 15 - 30 minutes.  
The hammered pattern will depend on the coat thickness and on the way the paint is applied.

### BARE SURFACES:

**Steel or Iron:** It can be directly applied. No primer needed. If the surface shows rust, lightly sand in order to roughen the surface. Remove poorly adhered rust. In environments with medium-high corrosion, steel has to be sanded up to ST-3 of the UNE EN ISO 8501-1 standard. Under these conditions, a minimum thickness of 140 microns (3 dry coats) will be required.

**Zinc, tin, galvanized: surfaces:** Sand to matt and apply TITAN Multi-Purpose Primer.

**Wood:** TITAN Protector, TITAN Sealing Primer or TITAN Multi-Purpose Primer.

**Other surfaces:** Please seek advice.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Wash with soapy water, let to dry, lightly sand and directly apply Hammered OXIRON.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Thoroughly remove rust and poorly adhered previous coats by means of sandpaper or a metallic brush. For topcoats, proceed as for bare surfaces.

## Precautions

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



# TITAN

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