# TITAN ORO ENAMEL







# Description

Extremely fine and beautiful decorative golden enamel. Premium quality finishes are obtained.

## Fields of Application

Special for Handicrafts. For indoor use. Ideal for decorative purposes, frame gilding, mouldings, ornaments and adornments, polychromes, etc...

### **Technical Data**

Finish	Gloss
Colour (UNE EN ISO 11664-4)	3002 Yellow gold and 3003 Reddish gold.
Density (UNE EN ISO 2811-1)	1.28 - 1.32 Kg/l
Coverage	21 - 28 m²/l
Drying at 23°C 60 % RH (UNE 48301)	4 - 8 h.
Methods of Application	Brush, spray-gun or immersion.
Thinning	Synthetics Thinner or Turpentine.
Equipment Cleaning	TITAN Synthetics Thinner or White Spirit.
Application Temperature, RH<80%	+10ºC - +30ºC
Flash Point (UNE EN ISO 3679)	48 ºC
Volume Solids (UNE EN ISO 3233-3)	37.5 - 38.5 %
Pack sizes	750 ml, 125 ml and 50 ml.

Variations in temperature, humidity, thickness, tinting or surface type, etc. may lead to changes in drying, in coverage or in other properties.

## Directions for use

#### **GENERAL REMARKS:**

Carefully stir the contents in the can. The surfaces to be painted have to be clean, dry and suitably primed.

In wet or polluted environments, it blackens or darkens because it contains bronze or tin flakes. Once dry and when rubbing, this paint has some degree of smudging. It can be protected by a thin coat of our TITAN Spray Shellac or TITAN Spray Chrome-Effect Protective Varnish after having checked that the painted surface is hard dry.

#### **BARE SURFACES:**

Plaster and Wood: TITAN Sealing Primer.

Iron: TITANLUX Synthetic Rust-preventing Primer or TITAN Red Lead.

Other surfaces: Enquire.

### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN GOOD CONDITION:

Wash, lightly sand and directly apply TITAN Gold Enamel.

#### MAINTENANCE OF PREVIOUSLY COATED SURFACES IN POOR CONDITION:

Thoroughly remove them and proceed as for unpainted surfaces.

## **Precautions**

Always read the pack label before use. For more information, please refer to the Safety Data Sheet.

Store in tightly closed containers protected from sources of heat and temperatures below 0°C. Shelf life: 36 months in original unopened packaging.

<u>Waste management:</u> Follow local legal regulations. Help to protect the environment, do not empty into drains, dispose of this material and its container at hazardous or special waste collection points. Calculate the amount of product you will need to avoid waste and extra costs. Collect the leftover material and keep it well stored for a new use.

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Any technical sheet is automatically cancelled by a subsequent sheet or five years after the issue date. We guarantee the quality of our products. However, we disclaim any liability in relation to factors other than the coating itself or in relation to an unsuitable use or application method. In case of doubt, please refer to our technical service before applying the products.



