

# **TITAN**

This document contains the following safety data sheets:



**INDUSTRIAS TITAN, S.A.U.**

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**838 - IRON OXIDE EPOXY PRIMER****SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

- 1.1 Product identifier:** 838 - IRON OXIDE EPOXY PRIMER
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**  
Relevant uses: Printing  
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**  
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- 1.4 Emergency telephone number:** +34 934 797 494 (7:30-14:30 h.) (working hours)

**SECTION 2: HAZARDS IDENTIFICATION \*\*****2.1 Classification of the substance or mixture:****CLP Regulation (EC) No 1272/2008:**

Classification of this product has been carried out in accordance with CLP Regulation (EC) No 1272/2008.

Acute Tox. 4: Acute toxicity on contact with skin, Category 4, H312

Eye Dam. 1: Serious eye damage, Category 1, H318

Flam. Liq. 3: Flammable liquids, Category 3, H226

Skin Irrit. 2: Skin irritation, Category 2, H315

Skin Sens. 1: Sensitisation, skin, Category 1, H317

STOT RE 2: Specific target organ toxicity if swallowed, repeated exposure, Category 2, H373

**2.2 Label elements:****CLP Regulation (EC) No 1272/2008:**

**Danger**

**Hazard statements:**

Acute Tox. 4: H312 - Harmful in contact with skin

Eye Dam. 1: H318 - Causes serious eye damage

Flam. Liq. 3: H226 - Flammable liquid and vapour

Skin Irrit. 2: H315 - Causes skin irritation

Skin Sens. 1: H317 - May cause an allergic skin reaction

STOT RE 2: H373 - May cause damage to organs through prolonged or repeated exposure (Oral)

**Precautionary statements:**

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P280: Wear protective gloves/protective clothing/eye protection/face protection

P302+P352: IF ON SKIN: Wash with plenty of water

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310: Immediately call a poison center/doctor

P370+P378: In case of fire: Use ABC powder extinguisher to extinguish

P403+P235: Store in a well-ventilated place. Keep cool

P501: Dispose of contents/container in accordance with regulations on hazardous waste or packaging and packaging waste respectively

**Supplementary information:**

Contains Fatty acids C18, unsatd., dimers, reaction products with N,N'-dimethyl-1,3-propanediamine and 1,3-propanediamine

EUH211: Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist

**Substances that contribute to the classification**

\*\* Changes with regards to the previous version

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### 838 - IRON OXIDE EPOXY PRIMER

#### SECTION 2: HAZARDS IDENTIFICATION \*\* (continued)

Epichlorohydrin/Bisphenol-A epoxy resin (700 < MW < 1100); Xylene; Xylene; Cyclohexanone

#### 2.3 Other hazards:

Product fails to meet PBT/vPvB criteria

\*\* Changes with regards to the previous version

#### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS \*\*

#### 3.1 Substance:

Non-applicable

#### 3.2 Mixture:

**Chemical description:** Mixture composed of additives, aggregates, pigments and resins in solvents

#### Components:

In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 7727-43-7 EC: 231-784-4 Index: Non-applicable REACH: 01-2119491274-35-XXXX	<b>Barium Sulfate<sup>(1)</sup></b> Regulation 1272/2008	Not classified <b>25 - &lt;50 %</b>
CAS: 25036-25-3 EC: Non-applicable Index: Non-applicable REACH: Non-applicable	<b>Epichlorohydrin/Bisphenol-A epoxy resin (700 &lt; MW &lt; 1100)<sup>(2)</sup></b> Regulation 1272/2008	Self-classified Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317 - Warning <b>15 - &lt;20 %</b>
CAS: 1330-20-7 EC: 215-535-7 Index: 601-022-00-9 REACH: 01-2119488216-32-XXXX	<b>Xylene<sup>(2)</sup></b> Regulation 1272/2008	Self-classified Acute Tox. 4: H312+H332; Asp. Tox. 1: H304; Eye Irrit. 2: H319; Flam. Liq. 3: H226; Skin Irrit. 2: H315; STOT RE 2: H373; STOT SE 3: H335 - Danger <b>15 - &lt;20 %</b>
CAS: 13463-67-7 EC: 236-675-5 Index: Non-applicable REACH: 01-2119489379-17-XXXX	<b>Titanium dioxide (aerodynamic diameter ≤ 10 µm)<sup>(2)</sup></b> Regulation 1272/2008	Self-classified Carc. 2: H351 - Warning <b>7,5 - &lt;10 %</b>
CAS: 1330-20-7 EC: 215-535-7 Index: 601-022-00-9 REACH: 01-2119488216-32-XXXX	<b>Xylene<sup>(2)</sup></b> Regulation 1272/2008	ATP CLP00 Acute Tox. 4: H312+H332; Flam. Liq. 3: H226; Skin Irrit. 2: H315 - Warning <b>5 - &lt;7,5 %</b>
CAS: 108-94-1 EC: 203-631-1 Index: 606-010-00-7 REACH: 01-2119453616-35-XXXX	<b>Cyclohexanone<sup>(2)</sup></b> Regulation 1272/2008	Self-classified Acute Tox. 4: H302+H312+H332; Eye Dam. 1: H318; Flam. Liq. 3: H226; Skin Irrit. 2: H315 - Danger <b>2,5 - &lt;5 %</b>
CAS: 108-65-6 EC: 203-603-9 Index: 607-195-00-7 REACH: 01-2119475791-29-XXXX	<b>2-methoxy-1-methylethyl acetate<sup>(1)</sup></b> Regulation 1272/2008	ATP ATP01 Flam. Liq. 3: H226 - Warning <b>0,2 - &lt;0,3 %</b>
CAS: 162627-17-0 EC: 605-296-0 Index: Non-applicable REACH: 01-2119970640-38-XXXX	<b>Fatty acids C18, unsatd., dimers, reaction products with N,N'-dimethyl-1,3-propanediamine and 1,3-propanediamine<sup>(2)</sup></b> Regulation 1272/2008	Self-classified Skin Sens. 1: H317 - Warning <b>0,1 - &lt;0,2 %</b>
CAS: 107-98-2 EC: 203-539-1 Index: 603-064-00-3 REACH: 01-2119457435-35-XXXX	<b>1-methoxy-2-propanol<sup>(1)</sup></b> Regulation 1272/2008	ATP ATP01 Flam. Liq. 3: H226; STOT SE 3: H336 - Warning <b>0,05 - &lt;0,1 %</b>

<sup>(1)</sup> Substance with a Union workplace exposure limit

<sup>(2)</sup> Substances presenting a health or environmental hazard which meet criteria laid down in Regulation (EU) No. 2015/830

\*\* Changes with regards to the previous version

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## 838 - IRON OXIDE EPOXY PRIMER

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS \*\* (continued)

Identification	Chemical name/Classification	Concentration
CAS: 34590-94-8 EC: 252-104-2 Index: Non-applicable REACH: 01-2119450011-60-XXXX	<b>Dipropylene Glycol Methyl Ether<sup>(1)</sup></b> Regulation 1272/2008 Not classified	<b>0,05 - &lt;0,1 %</b>
CAS: 123-86-4 EC: 204-658-1 Index: 607-025-00-1 REACH: 01-2119485493-29-XXXX	<b>N-butyl acetate<sup>(1)</sup></b> Regulation 1272/2008 ATP CLP00 Flam. Liq. 3: H226; STOT SE 3: H336; EUH066 - Warning	<b>0,04 - &lt;0,05 %</b>

<sup>(1)</sup> Substance with a Union workplace exposure limit

<sup>(2)</sup> Substances presenting a health or environmental hazard which meet criteria laid down in Regulation (EU) No. 2015/830

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

\*\* Changes with regards to the previous version

### SECTION 4: FIRST AID MEASURES

#### 4.1 Description of first aid measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

##### By inhalation:

This product is not classified as hazardous through inhalation. However, in case of intoxication symptoms it is recommended to remove the person affected from the area of exposure, provide clean air and keep at rest. Request medical attention if symptoms persist.

##### By skin contact:

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

##### By eye contact:

Rinse eyes thoroughly with water for at least 15 minutes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case removal could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS for the product.

##### By ingestion/aspiration:

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

#### 4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

#### 4.3 Indication of any immediate medical attention and special treatment needed:

Non-applicable

### SECTION 5: FIREFIGHTING MEASURES

#### 5.1 Extinguishing media:

If possible use polyvalent powder fire extinguishers (ABC powder), alternatively use foam or carbon dioxide extinguishers (CO<sub>2</sub>). IT IS RECOMMENDED NOT to use full jet water as an extinguishing agent.

#### 5.2 Special hazards arising from the substance or mixture:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

#### 5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and self-contained breathing apparatus (SCBA). Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...) in accordance with Directive 89/654/EC.

##### Additional provisions:

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**838 - IRON OXIDE EPOXY PRIMER****SECTION 5: FIREFIGHTING MEASURES (continued)**

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures:**

Isolate leaks provided that there is no additional risk for the people performing this task. Evacuate the area and keep out those without protection. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Above all prevent the formation of any vapour-air flammable mixtures, through either ventilation or the use of an inert medium. Destroy any source of ignition. Eliminate electrostatic charges by interconnecting all the conductive surfaces on which static electricity could form, and also ensuring that all surfaces are connected to the ground.

**6.2 Environmental precautions:**

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

**6.3 Methods and material for containment and cleaning up:**

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

**6.4 Reference to other sections:**

See sections 8 and 13.

**SECTION 7: HANDLING AND STORAGE****7.1 Precautions for safe handling:****A.- Precautions for safe manipulation**

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

**B.- Technical recommendations for the prevention of fires and explosions**

Transfer in well ventilated areas, preferably through localized extraction. Fully control sources of ignition (mobile phones, sparks,...) and ventilate during cleaning operations. Avoid the existence of dangerous atmospheres inside containers, applying inertization systems where possible. Transfer at a slow speed to avoid the creation of electrostatic charges. Against the possibility of electrostatic charges: ensure a perfect equipotential connection, always use groundings, do not wear work clothes made of acrylic fibres, preferably wearing cotton clothing and conductive footwear. Comply with the essential security requirements for equipment and systems defined in Directive 2014/34/EC (ATEX 100) and with the minimum requirements for protecting the security and health of workers under the selection criteria of Directive 1999/92/EC (ATEX 137). Consult section 10 for conditions and materials that should be avoided.

**C.- Technical recommendations to prevent ergonomic and toxicological risks**

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

**D.- Technical recommendations to prevent environmental risks**

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

**7.2 Conditions for safe storage, including any incompatibilities:****A.- Technical measures for storage**

Minimum Temp.: 5 °C  
Maximum Temp.: 40 °C  
Maximum time: 36 Months

**B.- General conditions for storage**

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

**7.3 Specific end use(s):**

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

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**838 - IRON OXIDE EPOXY PRIMER**

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**8.1 Control parameters:**

Substances whose occupational exposure limits have to be monitored in the workplace

Identification		Occupational exposure limits	
Barium Sulfate CAS: 7727-43-7 EC: 231-784-4	IOELV (8h)		0.5 mg/m <sup>3</sup>
	IOELV (STEL)		
Xylene CAS: 1330-20-7 EC: 215-535-7	IOELV (8h)	50 ppm	221 mg/m <sup>3</sup>
	IOELV (STEL)	100 ppm	442 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	IOELV (8h)	50 ppm	221 mg/m <sup>3</sup>
	IOELV (STEL)	100 ppm	442 mg/m <sup>3</sup>
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	IOELV (8h)	10 ppm	40.8 mg/m <sup>3</sup>
	IOELV (STEL)	20 ppm	81.6 mg/m <sup>3</sup>
2-methoxy-1-methylethyl acetate CAS: 108-65-6 EC: 203-603-9	IOELV (8h)	50 ppm	275 mg/m <sup>3</sup>
	IOELV (STEL)	100 ppm	550 mg/m <sup>3</sup>
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	IOELV (8h)	100 ppm	375 mg/m <sup>3</sup>
	IOELV (STEL)	150 ppm	568 mg/m <sup>3</sup>
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	IOELV (8h)	50 ppm	308 mg/m <sup>3</sup>
	IOELV (STEL)		
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	IOELV (8h)	50 ppm	241 mg/m <sup>3</sup>
	IOELV (STEL)	150 ppm	723 mg/m <sup>3</sup>

**DNEL (Workers):**

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Barium Sulfate CAS: 7727-43-7 EC: 231-784-4	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Inhalation	Non-applicable	Non-applicable	10 mg/m <sup>3</sup>	10 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	212 mg/kg	Non-applicable
	Inhalation	442 mg/m <sup>3</sup>	442 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	212 mg/kg	Non-applicable
	Inhalation	442 mg/m <sup>3</sup>	442 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	4 mg/kg	Non-applicable	4 mg/kg	Non-applicable
	Inhalation	80 mg/m <sup>3</sup>	80 mg/m <sup>3</sup>	40 mg/m <sup>3</sup>	40 mg/m <sup>3</sup>
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	183 mg/kg	Non-applicable
	Inhalation	553,5 mg/m <sup>3</sup>	553,5 mg/m <sup>3</sup>	369 mg/m <sup>3</sup>	Non-applicable
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	283 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	308 mg/m <sup>3</sup>	Non-applicable
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	11 mg/kg	Non-applicable	11 mg/kg	Non-applicable
	Inhalation	600 mg/m <sup>3</sup>	600 mg/m <sup>3</sup>	300 mg/m <sup>3</sup>	300 mg/m <sup>3</sup>

**DNEL (General population):**

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Barium Sulfate CAS: 7727-43-7 EC: 231-784-4	Oral	Non-applicable	Non-applicable	13000 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Inhalation	Non-applicable	Non-applicable	10 mg/m <sup>3</sup>	Non-applicable

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**838 - IRON OXIDE EPOXY PRIMER**

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	12,5 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	125 mg/kg	Non-applicable
	Inhalation	260 mg/m <sup>3</sup>	260 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	12,5 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	125 mg/kg	Non-applicable
	Inhalation	260 mg/m <sup>3</sup>	260 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	Oral	1,5 mg/kg	Non-applicable	1,5 mg/kg	Non-applicable
	Dermal	1 mg/kg	Non-applicable	1 mg/kg	Non-applicable
	Inhalation	20 mg/m <sup>3</sup>	40 mg/m <sup>3</sup>	10 mg/m <sup>3</sup>	20 mg/m <sup>3</sup>
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	Oral	Non-applicable	Non-applicable	33 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	78 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	43,9 mg/m <sup>3</sup>	Non-applicable
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	Oral	Non-applicable	Non-applicable	36 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	121 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	37,2 mg/m <sup>3</sup>	Non-applicable
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	Oral	2 mg/kg	Non-applicable	2 mg/kg	Non-applicable
	Dermal	6 mg/kg	Non-applicable	6 mg/kg	Non-applicable
	Inhalation	300 mg/m <sup>3</sup>	300 mg/m <sup>3</sup>	35,7 mg/m <sup>3</sup>	35,7 mg/m <sup>3</sup>

**PNEC:**

Identification					
Barium Sulfate CAS: 7727-43-7 EC: 231-784-4	STP	62,2 mg/L	Fresh water	0,115 mg/L	
	Soil	207,7 mg/kg	Marine water	Non-applicable	
	Intermittent	Non-applicable	Sediment (Fresh water)	600,4 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	Non-applicable	
Xylene CAS: 1330-20-7 EC: 215-535-7	STP	6,58 mg/L	Fresh water	0,327 mg/L	
	Soil	2,31 mg/kg	Marine water	0,327 mg/L	
	Intermittent	0,327 mg/L	Sediment (Fresh water)	12,46 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	12,46 mg/kg	
Xylene CAS: 1330-20-7 EC: 215-535-7	STP	6,58 mg/L	Fresh water	0,327 mg/L	
	Soil	2,31 mg/kg	Marine water	0,327 mg/L	
	Intermittent	0,327 mg/L	Sediment (Fresh water)	12,46 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	12,46 mg/kg	
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	STP	10 mg/L	Fresh water	0,033 mg/L	
	Soil	0,03 mg/kg	Marine water	0,003 mg/L	
	Intermittent	0,329 mg/L	Sediment (Fresh water)	0,249 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	0,025 mg/kg	
Fatty acids C18, unsatd., dimers, reaction products with N,N'-dimethyl-1,3-propanediamine and 1,3-propanediamine CAS: 162627-17-0 EC: 605-296-0	STP	Non-applicable	Fresh water	Non-applicable	
	Soil	5,8 mg/kg	Marine water	Non-applicable	
	Intermittent	Non-applicable	Sediment (Fresh water)	Non-applicable	
	Oral	Non-applicable	Sediment (Marine water)	Non-applicable	
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	STP	100 mg/L	Fresh water	10 mg/L	
	Soil	4,59 mg/kg	Marine water	1 mg/L	
	Intermittent	100 mg/L	Sediment (Fresh water)	52,3 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	5,2 mg/kg	
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	STP	4168 mg/L	Fresh water	19 mg/L	
	Soil	2,74 mg/kg	Marine water	1,9 mg/L	
	Intermittent	190 mg/L	Sediment (Fresh water)	70,2 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	7,02 mg/kg	

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### 838 - IRON OXIDE EPOXY PRIMER

#### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Identification				
N-butyl acetate	STP	35,6 mg/L	Fresh water	0,18 mg/L
CAS: 123-86-4	Soil	0,09 mg/kg	Marine water	0,018 mg/L
EC: 204-658-1	Intermittent	0,36 mg/L	Sediment (Fresh water)	0,981 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	0,098 mg/kg



#### 8.2 Exposure controls:

##### A.- General security and hygiene measures in the work place



As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Directive 89/686/EC. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1.

All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

##### B.- Respiratory protection



Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory respiratory tract protection	Filter mask for gases, vapours and particles		EN 149:2001+A1:2009 EN 405:2001+A1:2009	Replace when an increase in resistance to breathing is observed and/or a smell or taste of the contaminant is detected.

##### C.- Specific protection for the hands





Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory hand protection	NON-disposable chemical protective gloves		EN ISO 374-1:2016 EN 16523-1:2015 EN 420:2003+A1:2009	The Breakthrough Time indicated by the manufacturer must exceed the period during which the product is being used. Do not use protective creams after the product has come into contact with skin.

"As the product is a mixture of several substances, the resistance of the glove material can not be predicted in advance with total reliability and has therefore to be checked prior to the application"

##### D.- Ocular and facial protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Face shield		EN 166:2001 EN 167:2001 EN 168:2001 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

##### E.- Body protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory complete body protection	Disposable clothing for protection against chemical risks, with antistatic and fireproof properties		EN 1149-1,2,3 EN 13034:2005+A1:2009 EN ISO 13982-1:2004/A1:2010 EN ISO 6529:2013 EN ISO 6530:2005 EN ISO 13688:2013 EN 464:1994	For professional use only. Clean periodically according to the manufacturer's instructions.
 Mandatory foot protection	Safety footwear for protection against chemical risk, with antistatic and heat resistant properties		EN ISO 13287:2012 EN ISO 20345:2011 EN 13832-1:2019	Replace boots at any sign of deterioration.



##### F.- Additional emergency measures

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## 838 - IRON OXIDE EPOXY PRIMER

### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

#### Environmental exposure controls:

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

#### Volatile organic compounds:

With regard to Directive 2010/75/EU, this product has the following characteristics:

V.O.C. (Supply):	27,14 % weight
V.O.C. density at 20 °C:	430,59 kg/m <sup>3</sup> (430,59 g/L)
Average carbon number:	7,68
Average molecular weight:	105,73 g/mol

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

#### Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Viscous
Colour:	Grey
Odour:	Characteristic
Odour threshold:	Non-applicable *

#### Volatility:

Boiling point at atmospheric pressure:	140 °C
Vapour pressure at 20 °C:	677 Pa
Vapour pressure at 50 °C:	3743,13 Pa (3,74 kPa)
Evaporation rate at 20 °C:	Non-applicable *

#### Product description:

Density at 20 °C:	1580 - 1620 kg/m <sup>3</sup>
Relative density at 20 °C:	1,58 - 1,62
Dynamic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 40 °C:	>20,5 cSt
Concentration:	Non-applicable *
pH:	Non-applicable *
Vapour density at 20 °C:	Non-applicable *
Partition coefficient n-octanol/water 20 °C:	Non-applicable *
Solubility in water at 20 °C:	Non-applicable *
Solubility properties:	Non-applicable *
Decomposition temperature:	Non-applicable *
Melting point/freezing point:	Non-applicable *
Explosive properties:	Non-applicable *

\*Not relevant due to the nature of the product, not providing information property of its hazards.

- CONTINUED ON NEXT PAGE -

## 838 - IRON OXIDE EPOXY PRIMER

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Oxidising properties: Non-applicable \*

**Flammability:**

Flash Point: 27 °C

Flammability (solid, gas): Non-applicable \*

Autoignition temperature: 270 °C

Lower flammability limit: Not available

Upper flammability limit: Not available

**Explosive:**

Lower explosive limit: Non-applicable \*

Upper explosive limit: Non-applicable \*

**9.2 Other information:**

Surface tension at 20 °C: Non-applicable \*

Refraction index: Non-applicable \*

\*Not relevant due to the nature of the product, not providing information property of its hazards.

### SECTION 10: STABILITY AND REACTIVITY

**10.1 Reactivity:**

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

**10.2 Chemical stability:**

Chemically stable under the conditions of storage, handling and use.

**10.3 Possibility of hazardous reactions:**

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

**10.4 Conditions to avoid:**

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Risk of combustion	Avoid direct impact	Not applicable

**10.5 Incompatible materials:**

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Avoid direct impact	Not applicable	Avoid alkalis or strong bases

**10.6 Hazardous decomposition products:**

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO<sub>2</sub>), carbon monoxide and other organic compounds.

### SECTION 11: TOXICOLOGICAL INFORMATION \*\*

**11.1 Information on toxicological effects:**

The experimental information related to the toxicological properties of the product itself is not available

Contains glycols. It is recommended not to breathe the vapours for prolonged periods of time due to the possibility of effects that are hazardous to the health .

**Dangerous health implications:**

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

\*\* Changes with regards to the previous version

## 838 - IRON OXIDE EPOXY PRIMER

### SECTION 11: TOXICOLOGICAL INFORMATION \*\* (continued)

- Acute toxicity : Based on available data, the classification criteria are not met, however, it contains substances classified as dangerous for consumption. For more information see section 3.
- Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.

**B- Inhalation (acute effect):**

- Acute toxicity : Based on available data, the classification criteria are not met. However, it contains substances classified as dangerous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met. However, it contains substances classified as dangerous for inhalation. For more information see section 3.

**C- Contact with the skin and the eyes (acute effect):**

- Contact with the skin: Produces skin inflammation.
- Contact with the eyes: Produces serious eye damage after contact.

**D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):**

- Carcinogenicity: Based on available data, the classification criteria are not met. However, it contains substances classified as dangerous with carcinogenic effects. For more information see section 3.  
IARC: Talc (3); Titanium dioxide (aerodynamic diameter  $\geq 10 \mu\text{m}$ ) (2B); Xylene (3); Cyclohexanone (3); Carbon black (2B); Xylene (3); Titanium dioxide (aerodynamic diameter  $\leq 10 \mu\text{m}$ ) (2B)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

**E- Sensitizing effects:**

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous with sensitising effects. For more information see section 3.
- Cutaneous: Prolonged contact with the skin can result in episodes of allergic contact dermatitis.

**F- Specific target organ toxicity (STOT) - single exposure:**

Based on available data, the classification criteria are not met. However, it contains substances classified as dangerous for inhalation. For more information see section 3.

**G- Specific target organ toxicity (STOT)-repeated exposure:**

- Specific target organ toxicity (STOT)-repeated exposure: Exposure in high concentration can interfere with the central nervous system causing headache, dizziness, vertigo, nausea, vomiting, confusion, and in serious cases, loss of consciousness.
- Skin: Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

**H- Aspiration hazard:**

Based on available data, the classification criteria are not met. However, it does contain substances classified as dangerous for this effect. For more information see section 3.

**Other information:**

CAS 13463-67-7 Titanium dioxide (aerodynamic diameter  $\leq 10 \mu\text{m}$ ): The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter  $\leq 10 \mu\text{m}$

**Specific toxicology information on the substances:**

Identification	Acute toxicity		Genus
	LD50 oral	LD50 dermal	
Xylene CAS: 1330-20-7 EC: 215-535-7	2100 mg/kg	1100 mg/kg	Rat
	29 mg/L (4 h)		Rat
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	1890 mg/kg	1100 mg/kg (ATEi)	Rat
	11 mg/L (4 h) (ATEi)		Rabbit

\*\* Changes with regards to the previous version

**838 - IRON OXIDE EPOXY PRIMER**
**SECTION 11: TOXICOLOGICAL INFORMATION \*\* (continued)**

Identification	Acute toxicity		Genus
	LD50 oral	LD50 dermal	
Xylene CAS: 1330-20-7 EC: 215-535-7	LD50 oral	2100 mg/kg	Rat
	LD50 dermal	1100 mg/kg (ATEi)	Rat
	LC50 inhalation	11 mg/L (4 h) (ATEi)	
Titanium dioxide (aerodynamic diameter ≤ 10 µm) CAS: 13463-67-7 EC: 236-675-5	LD50 oral	10000 mg/kg	Rat
	LD50 dermal	10000 mg/kg	Rabbit
	LC50 inhalation	Non-applicable	
Barium Sulfate CAS: 7727-43-7 EC: 231-784-4	LD50 oral	15000 mg/kg	Rat
	LD50 dermal	Non-applicable	
	LC50 inhalation	Non-applicable	
2-methoxy-1-methylethyl acetate CAS: 108-65-6 EC: 203-603-9	LD50 oral	8532 mg/kg	Rat
	LD50 dermal	5100 mg/kg	Rat
	LC50 inhalation	30 mg/L (4 h)	Rat
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	LD50 oral	12789 mg/kg	Rat
	LD50 dermal	14112 mg/kg	Rabbit
	LC50 inhalation	23,4 mg/L (4 h)	Rat

\*\* Changes with regards to the previous version

**SECTION 12: ECOLOGICAL INFORMATION \*\***

The experimental information related to the eco-toxicological properties of the product itself is not available

**12.1 Toxicity:**

Identification	Acute toxicity		Species	Genus
	LC50	EC50		
Barium Sulfate CAS: 7727-43-7 EC: 231-784-4	LC50	76000 mg/L (96 h)	Salmo gairdneri	Fish
	EC50	Non-applicable		
	EC50	Non-applicable		
Xylene CAS: 1330-20-7 EC: 215-535-7	LC50	13.5 mg/L (96 h)	Oncorhynchus mykiss	Fish
	EC50	3.4 mg/L (48 h)	Ceriodaphnia dubia	Crustacean
	EC50	10 mg/L (72 h)	Skeletonema costatum	Algae
Xylene CAS: 1330-20-7 EC: 215-535-7	LC50	13.5 mg/L (96 h)	Oncorhynchus mykiss	Fish
	EC50	3.4 mg/L (48 h)	Ceriodaphnia dubia	Crustacean
	EC50	10 mg/L (72 h)	Skeletonema costatum	Algae
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	LC50	527 mg/L (96 h)	Pimephales promelas	Fish
	EC50	800 mg/L (24 h)	Daphnia magna	Crustacean
	EC50	370 mg/L (192 h)	Scenedesmus quadricauda	Algae
2-methoxy-1-methylethyl acetate CAS: 108-65-6 EC: 203-603-9	LC50	161 mg/L (96 h)	Pimephales promelas	Fish
	EC50	481 mg/L (48 h)	Daphnia sp.	Crustacean
	EC50	Non-applicable		
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	LC50	20800 mg/L (96 h)	Pimephales promelas	Fish
	EC50	23300 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	1000 mg/L (168 h)	Selenastrum capricornutum	Algae
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	LC50	10000 mg/L (96 h)	Pimephales promelas	Fish
	EC50	1919 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	Non-applicable		
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	LC50	62 mg/L (96 h)	Leuciscus idus	Fish
	EC50	73 mg/L (24 h)	Daphnia magna	Crustacean
	EC50	675 mg/L (72 h)	Scenedesmus subspicatus	Algae

**12.2 Persistence and degradability:**

\*\* Changes with regards to the previous version

- CONTINUED ON NEXT PAGE -

**838 - IRON OXIDE EPOXY PRIMER**

**SECTION 12: ECOLOGICAL INFORMATION \*\* (continued)**

Identification	Degradability		Biodegradability	
Xylene CAS: 1330-20-7 EC: 215-535-7	BOD5	Non-applicable	Concentration	Non-applicable
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	88 %
Xylene CAS: 1330-20-7 EC: 215-535-7	BOD5	Non-applicable	Concentration	Non-applicable
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	88 %
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	BOD5	Non-applicable	Concentration	100 mg/L
	COD	Non-applicable	Period	14 days
	BOD5/COD	0.65	% Biodegradable	87 %
2-methoxy-1-methylethyl acetate CAS: 108-65-6 EC: 203-603-9	BOD5	Non-applicable	Concentration	785 mg/L
	COD	Non-applicable	Period	8 days
	BOD5/COD	Non-applicable	% Biodegradable	100 %
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	BOD5	Non-applicable	Concentration	100 mg/L
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	90 %
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	BOD5	Non-applicable	Concentration	Non-applicable
	COD	0.00202 g O2/g	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	73 %
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	BOD5	Non-applicable	Concentration	Non-applicable
	COD	Non-applicable	Period	5 days
	BOD5/COD	0.79	% Biodegradable	84 %

**12.3 Bioaccumulative potential:**

Identification	Bioaccumulation potential	
Xylene CAS: 1330-20-7 EC: 215-535-7	BCF	9
	Pow Log	2.77
	Potential	Low
Xylene CAS: 1330-20-7 EC: 215-535-7	BCF	9
	Pow Log	2.77
	Potential	Low
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	BCF	2
	Pow Log	0.81
	Potential	Low
2-methoxy-1-methylethyl acetate CAS: 108-65-6 EC: 203-603-9	BCF	1
	Pow Log	0.43
	Potential	Low
1-methoxy-2-propanol CAS: 107-98-2 EC: 203-539-1	BCF	3
	Pow Log	-0.44
	Potential	Low
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	BCF	1
	Pow Log	-0.06
	Potential	Low
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	BCF	4
	Pow Log	1.78
	Potential	Low

**12.4 Mobility in soil:**

Identification	Absorption/desorption		Volatility	
Xylene CAS: 1330-20-7 EC: 215-535-7	Koc	202	Henry	524,86 Pa·m <sup>3</sup> /mol
	Conclusion	Moderate	Dry soil	Yes
	Surface tension	Non-applicable	Moist soil	Yes

\*\* Changes with regards to the previous version

**838 - IRON OXIDE EPOXY PRIMER**

**SECTION 12: ECOLOGICAL INFORMATION \*\* (continued)**

Identification	Absorption/desorption		Volatility	
Xylene CAS: 1330-20-7 EC: 215-535-7	Koc	202	Henry	524,86 Pa·m <sup>3</sup> /mol
	Conclusion	Moderate	Dry soil	Yes
	Surface tension	Non-applicable	Moist soil	Yes
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	Koc	17	Henry	9,119E-1 Pa·m <sup>3</sup> /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	3,437E-2 N/m (25 °C)	Moist soil	Yes
N-butyl acetate CAS: 123-86-4 EC: 204-658-1	Koc	Non-applicable	Henry	Non-applicable
	Conclusion	Non-applicable	Dry soil	Non-applicable
	Surface tension	2,478E-2 N/m (25 °C)	Moist soil	Non-applicable

**12.5 Results of PBT and vPvB assessment:**

Product fails to meet PBT/vPvB criteria

**12.6 Other adverse effects:**

Not described

\*\* Changes with regards to the previous version

**SECTION 13: DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods:**

Code	Description	Waste class (Regulation (EU) No 1357/2014)
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	Dangerous

**Type of waste (Regulation (EU) No 1357/2014):**

HP3 Flammable, HP5 Specific Target Organ Toxicity (STOT)/Aspiration Toxicity, HP6 Acute Toxicity, HP13 Sensitising, HP4 Irritant — skin irritation and eye damage

**Waste management (disposal and evaluation):**

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. We do not recommended disposal down the drain. See paragraph 6.2.

**Regulations related to waste management:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

**SECTION 14: TRANSPORT INFORMATION**

**Transport of dangerous goods by land:**

With regard to ADR 2019 and RID 2019:

## 838 - IRON OXIDE EPOXY PRIMER

### SECTION 14: TRANSPORT INFORMATION (continued)



- 14.1 UN number:** UN1263
- 14.2 UN proper shipping name:** PAINT
- 14.3 Transport hazard class(es):** 3  
Labels: 3
- 14.4 Packing group:** III
- 14.5 Environmental hazards:** No
- 14.6 Special precautions for user**  
Special regulations: 163, 367, 650  
Tunnel restriction code: D/E  
Physico-Chemical properties: see section 9  
Limited quantities: 5 L
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:** Non-applicable

#### Transport of dangerous goods by sea:

With regard to IMDG 39-18:



- 14.1 UN number:** UN1263
- 14.2 UN proper shipping name:** PAINT
- 14.3 Transport hazard class(es):** 3  
Labels: 3
- 14.4 Packing group:** III
- 14.5 Environmental hazards:** No
- 14.6 Special precautions for user**  
Special regulations: 223, 955, 163, 367  
EmS Codes: F-E, S-E  
Physico-Chemical properties: see section 9  
Limited quantities: 5 L  
Segregation group: Non-applicable
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:** Non-applicable

#### Transport of dangerous goods by air:

With regard to IATA/ICAO 2020:



- 14.1 UN number:** UN1263
- 14.2 UN proper shipping name:** PAINT
- 14.3 Transport hazard class(es):** 3  
Labels: 3
- 14.4 Packing group:** III
- 14.5 Environmental hazards:** No
- 14.6 Special precautions for user**  
Physico-Chemical properties: see section 9
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:** Non-applicable

### SECTION 15: REGULATORY INFORMATION

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Non-applicable  
 Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Non-applicable  
 Regulation (EC) No 1005/2009, about substances that deplete the ozone layer: Non-applicable  
 Article 95, REGULATION (EU) No 528/2012: Non-applicable  
 REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Non-applicable

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**838 - IRON OXIDE EPOXY PRIMER**

**SECTION 15: REGULATORY INFORMATION (continued)**

**Seveso III:**

Section	Description	Lower-tier requirements	Upper-tier requirements
P5c	FLAMMABLE LIQUIDS	5000	50000

**Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc ....):**

Shall not be used, as substance or as mixtures in aerosol dispensers where these aerosol dispensers are intended for supply to the general public for entertainment and decorative purposes such as the following:

- metallic glitter intended mainly for decoration,
- artificial snow and frost,
- “whoopee” cushions,
- silly string aerosols,
- imitation excrement,
- horns for parties,
- decorative flakes and foams,
- artificial cobwebs,
- stink bombs.

Without prejudice to the application of other Community provisions on the classification, packaging and labelling of substances, suppliers shall ensure before the placing on the market that the packaging of aerosol dispensers referred to above is marked visibly, legibly and indelibly with:

‘For professional users only’.

Shall not be used in:

- ornamental articles intended to produce light or colour effects by means of different phases, for example in ornamental lamps and ashtrays,
- tricks and jokes,
- games for one or more participants, or any article intended to be used as such, even with ornamental aspects.

**Specific provisions in terms of protecting people or the environment:**

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

**Other legislation:**

The product could be affected by sectorial legislation

**15.2 Chemical safety assessment:**

The supplier has not carried out evaluation of chemical safety.

**SECTION 16: OTHER INFORMATION \*\***

**Legislation related to safety data sheets:**

This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (Regulation (EC) No 2015/830)

**Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:**

COMPOSITION/INFORMATION ON INGREDIENTS (SECTION 3, SECTION 11, SECTION 12):

- New declared substances
  - N-butyl acetate (123-86-4)
  - 1-methoxy-2-propanol (107-98-2)
  - Dipropylene Glycol Methyl Ether (34590-94-8)
  - Barium Sulfate (7727-43-7)
  - Fatty acids C18, unsatd., dimers, reaction products with N,N'-dimethyl-1,3-propanediamine and 1,3-propanediamine (162627-17-0)
  - Titanium dioxide (aerodynamic diameter ≤ 10 µm) (13463-67-7)
- Removed substances
  - Phosphoric acid (7664-38-2)

CLP Regulation (EC) No 1272/2008 (SECTION 2, SECTION 16):

- Hazard statements
- Precautionary statements
- Supplementary information

**Texts of the legislative phrases mentioned in section 2:**

\*\* Changes with regards to the previous version



**838 - IRON OXIDE EPOXY PRIMER****SECTION 16: OTHER INFORMATION \*\* (continued)**

H315: Causes skin irritation  
H318: Causes serious eye damage  
H373: May cause damage to organs through prolonged or repeated exposure (Oral)  
H317: May cause an allergic skin reaction  
H312: Harmful in contact with skin  
H226: Flammable liquid and vapour

**Texts of the legislative phrases mentioned in section 3:**

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

**CLP Regulation (EC) No 1272/2008:**

Acute Tox. 4: H302+H312+H332 - Harmful if swallowed, in contact with skin or if inhaled  
Acute Tox. 4: H312+H332 - Harmful in contact with skin or if inhaled  
Asp. Tox. 1: H304 - May be fatal if swallowed and enters airways  
Carc. 2: H351 - Suspected of causing cancer (Inhalation)  
Eye Dam. 1: H318 - Causes serious eye damage  
Eye Irrit. 2: H319 - Causes serious eye irritation  
Flam. Liq. 3: H226 - Flammable liquid and vapour  
Skin Irrit. 2: H315 - Causes skin irritation  
Skin Sens. 1: H317 - May cause an allergic skin reaction  
STOT RE 2: H373 - May cause damage to organs through prolonged or repeated exposure (Oral)  
STOT SE 3: H335 - May cause respiratory irritation  
STOT SE 3: H336 - May cause drowsiness or dizziness

**Classification procedure:**

Skin Irrit. 2: Calculation method  
Eye Dam. 1: Calculation method  
STOT RE 2: Calculation method  
Skin Sens. 1: Calculation method  
Acute Tox. 4: Calculation method  
Flam. Liq. 3: Calculation method (2.6.4.3)

**Advice related to training:**

Minimal training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

**Principal bibliographical sources:**

<http://echa.europa.eu>  
<http://eur-lex.europa.eu>

**Abbreviations and acronyms:**

ADR: European agreement concerning the international carriage of dangerous goods by road  
IMDG: International maritime dangerous goods code  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organisation  
COD: Chemical Oxygen Demand  
BOD5: 5-day biochemical oxygen demand  
BCF: Bioconcentration factor  
LD50: Lethal Dose 50  
LC50: Lethal Concentration 50  
EC50: Effective concentration 50  
Log-POW: Octanol-water partition coefficient  
Koc: Partition coefficient of organic carbon

*\*\* Changes with regards to the previous version*

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -



**8389901 - IRON OXIDE EPOXY PRIMER HARDENER****SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

- 1.1 Product identifier:** 8389901 - IRON OXIDE EPOXY PRIMER HARDENER
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**  
Relevant uses: Hardener for coatings  
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**  
Industrias Titán, S.A.U.  
Pol. Ind. Pratense, calle 114 nº 17-19  
08820 El Prat de Llobregat - Barcelona - España  
Phone.: +34 934 797 494 - Fax: +34 934 797 495  
msds@titanlux.es  
http://www.titanlux.es
- 1.4 Emergency telephone number:** +34 934 797 494 (7:30-14:30 h.) (working hours)

**SECTION 2: HAZARDS IDENTIFICATION \*\*****2.1 Classification of the substance or mixture:****CLP Regulation (EC) No 1272/2008:**

Classification of this product has been carried out in accordance with CLP Regulation (EC) No 1272/2008.

Acute Tox. 4: Acute toxicity on contact with skin, Category 4, H312

Eye Dam. 1: Serious eye damage, Category 1, H318

Flam. Liq. 3: Flammable liquids, Category 3, H226

Skin Irrit. 2: Skin irritation, Category 2, H315

STOT RE 2: Specific target organ toxicity if swallowed, repeated exposure, Category 2, H373

STOT SE 3: Respiratory tract toxicity, single exposure, Category 3, H335

**2.2 Label elements:****CLP Regulation (EC) No 1272/2008:**

**Danger**

**Hazard statements:**

Acute Tox. 4: H312 - Harmful in contact with skin

Eye Dam. 1: H318 - Causes serious eye damage

Flam. Liq. 3: H226 - Flammable liquid and vapour

Skin Irrit. 2: H315 - Causes skin irritation

STOT RE 2: H373 - May cause damage to organs through prolonged or repeated exposure (Oral)

STOT SE 3: H335 - May cause respiratory irritation

**Precautionary statements:**

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P280: Wear protective gloves/protective clothing/eye protection/face protection

P302+P352: IF ON SKIN: Wash with plenty of water

P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P370+P378: In case of fire: Use ABC powder extinguisher to extinguish

P403+P233: Store in a well-ventilated place. Keep container tightly closed

P501: Dispose of contents/container in accordance with regulations on hazardous waste or packaging and packaging waste respectively

**Substances that contribute to the classification**

Xylene; Cyclohexanone; Xylene

**2.3 Other hazards:**

Product fails to meet PBT/vPvB criteria

\*\* Changes with regards to the previous version

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**8389901 - IRON OXIDE EPOXY PRIMER HARDENER**
**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**
**3.1 Substance:**

Non-applicable

**3.2 Mixture:**
**Chemical description:** Mixture composed of additives in solvents

**Components:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 9003-05-8 EC: Non-applicable Index: Non-applicable REACH: Non-applicable	<b>Poly(acrylamide)<sup>(1)</sup></b> Regulation 1272/2008 Acute Tox. 4: H302 - Warning	Self-classified  25 - <50 %
CAS: 1330-20-7 EC: 215-535-7 Index: 601-022-00-9 REACH: 01-2119488216-32-XXXX	<b>Xylene<sup>(1)</sup></b> Regulation 1272/2008 Acute Tox. 4: H312+H332; Asp. Tox. 1: H304; Eye Irrit. 2: H319; Flam. Liq. 3: H226; Skin Irrit. 2: H315; STOT RE 2: H373; STOT SE 3: H335 - Danger	Self-classified  25 - <50 %
CAS: 108-94-1 EC: 203-631-1 Index: 606-010-00-7 REACH: 01-2119453616-35-XXXX	<b>Cyclohexanone<sup>(1)</sup></b> Regulation 1272/2008 Acute Tox. 4: H302+H312+H332; Eye Dam. 1: H318; Flam. Liq. 3: H226; Skin Irrit. 2: H315 - Danger	Self-classified  15 - <20 %
CAS: 1330-20-7 EC: 215-535-7 Index: 601-022-00-9 REACH: 01-2119488216-32-XXXX	<b>Xylene<sup>(1)</sup></b> Regulation 1272/2008 Acute Tox. 4: H312+H332; Flam. Liq. 3: H226; Skin Irrit. 2: H315 - Warning	ATP CLP00  12,5 - <15 %
CAS: 90-72-2 EC: 202-013-9 Index: 603-069-00-0 REACH: 01-2119560597-27-XXXX	<b>2,4,6-tris(dimethylaminomethyl)phenol<sup>(1)</sup></b> Regulation 1272/2008 Acute Tox. 4: H302; Eye Irrit. 2: H319; Skin Irrit. 2: H315 - Warning	ATP CLP00  1 - <1,5 %

<sup>(1)</sup> Substances presenting a health or environmental hazard which meet criteria laid down in Regulation (EU) No. 2015/830

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

**SECTION 4: FIRST AID MEASURES**
**4.1 Description of first aid measures:**

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

**By inhalation:**

Remove the person affected from the area of exposure, provide with fresh air and keep at rest. In serious cases such as cardiorespiratory failure, artificial resuscitation techniques will be necessary (mouth to mouth resuscitation, cardiac massage, oxygen supply, etc.) requiring immediate medical assistance.

**By skin contact:**

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

**By eye contact:**

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

**By ingestion/aspiration:**

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

**4.2 Most important symptoms and effects, both acute and delayed:**

Acute and delayed effects are indicated in sections 2 and 11.

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**8389901 - IRON OXIDE EPOXY PRIMER HARDENER****SECTION 4: FIRST AID MEASURES (continued)****4.3 Indication of any immediate medical attention and special treatment needed:**

Non-applicable

**SECTION 5: FIREFIGHTING MEASURES****5.1 Extinguishing media:**

If possible use polyvalent powder fire extinguishers (ABC powder), alternatively use foam or carbon dioxide extinguishers (CO<sub>2</sub>). IT IS RECOMMENDED NOT to use full jet water as an extinguishing agent.

**5.2 Special hazards arising from the substance or mixture:**

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

**5.3 Advice for firefighters:**

Depending on the magnitude of the fire it may be necessary to use full protective clothing and self-contained breathing apparatus (SCBA). Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...) in accordance with Directive 89/654/EC.

**Additional provisions:**

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures:**

Isolate leaks provided that there is no additional risk for the people performing this task. Evacuate the area and keep out those without protection. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Above all prevent the formation of any vapour-air flammable mixtures, through either ventilation or the use of an inert medium. Destroy any source of ignition. Eliminate electrostatic charges by interconnecting all the conductive surfaces on which static electricity could form, and also ensuring that all surfaces are connected to the ground.

**6.2 Environmental precautions:**

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

**6.3 Methods and material for containment and cleaning up:**

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

**6.4 Reference to other sections:**

See sections 8 and 13.

**SECTION 7: HANDLING AND STORAGE****7.1 Precautions for safe handling:**

A.- Precautions for safe manipulation

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

## 8389901 - IRON OXIDE EPOXY PRIMER HARDENER

### SECTION 7: HANDLING AND STORAGE (continued)

Transfer in well ventilated areas, preferably through localized extraction. Fully control sources of ignition (mobile phones, sparks,...) and ventilate during cleaning operations. Avoid the existence of dangerous atmospheres inside containers, applying inertization systems where possible. Transfer at a slow speed to avoid the creation of electrostatic charges. Against the possibility of electrostatic charges: ensure a perfect equipotential connection, always use groundings, do not wear work clothes made of acrylic fibres, preferably wearing cotton clothing and conductive footwear. Comply with the essential security requirements for equipment and systems defined in Directive 2014/34/EC (ATEX 100) and with the minimum requirements for protecting the security and health of workers under the selection criteria of Directive 1999/92/EC (ATEX 137). Consult section 10 for conditions and materials that should be avoided.

C.- Technical recommendations to prevent ergonomic and toxicological risks

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

#### 7.2 Conditions for safe storage, including any incompatibilities:

A.- Technical measures for storage

Minimum Temp.: 5 °C  
 Maximum Temp.: 40 °C  
 Maximum time: 36 Months

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

#### 7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace

Identification	Occupational exposure limits		
	IOELV (8h)	IOELV (STEL)	
Xylene CAS: 1330-20-7 EC: 215-535-7	50 ppm	100 ppm	221 mg/m <sup>3</sup>
			442 mg/m <sup>3</sup>
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	10 ppm	20 ppm	40.8 mg/m <sup>3</sup>
			81.6 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	50 ppm	100 ppm	221 mg/m <sup>3</sup>
			442 mg/m <sup>3</sup>

#### DNEL (Workers):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	212 mg/kg	Non-applicable
	Inhalation	442 mg/m <sup>3</sup>	442 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	4 mg/kg	Non-applicable	4 mg/kg	Non-applicable
	Inhalation	80 mg/m <sup>3</sup>	80 mg/m <sup>3</sup>	40 mg/m <sup>3</sup>	40 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	212 mg/kg	Non-applicable
	Inhalation	442 mg/m <sup>3</sup>	442 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>	221 mg/m <sup>3</sup>

#### DNEL (General population):

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### 8389901 - IRON OXIDE EPOXY PRIMER HARDENER

#### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	12,5 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	125 mg/kg	Non-applicable
	Inhalation	260 mg/m <sup>3</sup>	260 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	Oral	1,5 mg/kg	Non-applicable	1,5 mg/kg	Non-applicable
	Dermal	1 mg/kg	Non-applicable	1 mg/kg	Non-applicable
	Inhalation	20 mg/m <sup>3</sup>	40 mg/m <sup>3</sup>	10 mg/m <sup>3</sup>	20 mg/m <sup>3</sup>
Xylene CAS: 1330-20-7 EC: 215-535-7	Oral	Non-applicable	Non-applicable	12,5 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	125 mg/kg	Non-applicable
	Inhalation	260 mg/m <sup>3</sup>	260 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>	65,3 mg/m <sup>3</sup>

#### PNEC:

Identification					
Xylene CAS: 1330-20-7 EC: 215-535-7	STP	6,58 mg/L	Fresh water	0,327 mg/L	
	Soil	2,31 mg/kg	Marine water	0,327 mg/L	
	Intermittent	0,327 mg/L	Sediment (Fresh water)	12,46 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	12,46 mg/kg	
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	STP	10 mg/L	Fresh water	0,033 mg/L	
	Soil	0,03 mg/kg	Marine water	0,003 mg/L	
	Intermittent	0,329 mg/L	Sediment (Fresh water)	0,249 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	0,025 mg/kg	
Xylene CAS: 1330-20-7 EC: 215-535-7	STP	6,58 mg/L	Fresh water	0,327 mg/L	
	Soil	2,31 mg/kg	Marine water	0,327 mg/L	
	Intermittent	0,327 mg/L	Sediment (Fresh water)	12,46 mg/kg	
	Oral	Non-applicable	Sediment (Marine water)	12,46 mg/kg	



#### 8.2 Exposure controls:

##### A.- General security and hygiene measures in the work place



As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Directive 89/686/EC. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1.

All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

##### B.- Respiratory protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory respiratory tract protection	Filter mask for gases and vapours	 CAT III	EN 405:2001+A1:2009	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment.

##### C.- Specific protection for the hands

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory hand protection	NON-disposable chemical protective gloves	 CAT III	EN ISO 374-1:2016 EN 16523-1:2015 EN 420:2003+A1:2009	The Breakthrough Time indicated by the manufacturer must exceed the period during which the product is being used. Do not use protective creams after the product has come into contact with skin.



"As the product is a mixture of several substances, the resistance of the glove material can not be predicted in advance with total reliability and has therefore to be checked prior to the application"

##### D.- Ocular and facial protection





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### 8389901 - IRON OXIDE EPOXY PRIMER HARDENER



#### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Face shield		EN 166:2001 EN 167:2001 EN 168:2001 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

#### E.- Body protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory complete body protection	Disposable clothing for protection against chemical risks, with antistatic and fireproof properties		EN 1149-1,2,3 EN 13034:2005+A1:2009 EN ISO 13982-1:2004/A1:2010 EN ISO 6529:2013 EN ISO 6530:2005 EN ISO 13688:2013 EN 464:1994	For professional use only. Clean periodically according to the manufacturer's instructions.
 Mandatory foot protection	Safety footwear for protection against chemical risk, with antistatic and heat resistant properties		EN ISO 13287:2012 EN ISO 20345:2011 EN 13832-1:2019	Replace boots at any sign of deterioration.

#### F.- Additional emergency measures

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

#### Environmental exposure controls:

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

#### Volatile organic compounds:

With regard to Directive 2010/75/EU, this product has the following characteristics:

V.O.C. (Supply):	63,47 % weight
V.O.C. density at 20 °C:	635,34 kg/m <sup>3</sup> (635,34 g/L)
Average carbon number:	7,43
Average molecular weight:	103,91 g/mol

#### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

##### 9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

##### Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Viscous
Colour:	Colourless
Odour:	Characteristic
Odour threshold:	Non-applicable *

##### Volatility:

Boiling point at atmospheric pressure:	142 °C
Vapour pressure at 20 °C:	659 Pa
Vapour pressure at 50 °C:	3622,9 Pa (3,62 kPa)

\*Not relevant due to the nature of the product, not providing information property of its hazards.

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## 8389901 - IRON OXIDE EPOXY PRIMER HARDENER

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Evaporation rate at 20 °C:	Non-applicable *
<b>Product description:</b>	
Density at 20 °C:	1001 kg/m <sup>3</sup>
Relative density at 20 °C:	1,001
Dynamic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 40 °C:	>20,5 cSt
Concentration:	Non-applicable *
pH:	Non-applicable *
Vapour density at 20 °C:	Non-applicable *
Partition coefficient n-octanol/water 20 °C:	Non-applicable *
Solubility in water at 20 °C:	Non-applicable *
Solubility properties:	Non-applicable *
Decomposition temperature:	Non-applicable *
Melting point/freezing point:	Non-applicable *
Explosive properties:	Non-applicable *
Oxidising properties:	Non-applicable *
<b>Flammability:</b>	
Flash Point:	27 °C
Flammability (solid, gas):	Non-applicable *
Autoignition temperature:	420 °C
Lower flammability limit:	Not available
Upper flammability limit:	Not available
<b>Explosive:</b>	
Lower explosive limit:	Non-applicable *
Upper explosive limit:	Non-applicable *
<b>9.2 Other information:</b>	
Surface tension at 20 °C:	Non-applicable *
Refraction index:	Non-applicable *

\*Not relevant due to the nature of the product, not providing information property of its hazards.

### SECTION 10: STABILITY AND REACTIVITY

#### 10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

#### 10.2 Chemical stability:

Chemically stable under the conditions of storage, handling and use.

#### 10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

#### 10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Risk of combustion	Avoid direct impact	Not applicable

#### 10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Avoid direct impact	Not applicable	Avoid alkalis or strong bases

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**8389901 - IRON OXIDE EPOXY PRIMER HARDENER****SECTION 10: STABILITY AND REACTIVITY (continued)****10.6 Hazardous decomposition products:**

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO<sub>2</sub>), carbon monoxide and other organic compounds.

**SECTION 11: TOXICOLOGICAL INFORMATION****11.1 Information on toxicological effects:**

The experimental information related to the toxicological properties of the product itself is not available

**Dangerous health implications:**

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

**A- Ingestion (acute effect):**

- Acute toxicity : Based on available data, the classification criteria are not met, however, it contains substances classified as dangerous for consumption. For more information see section 3.
- Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.

**B- Inhalation (acute effect):**

- Acute toxicity : Based on available data, the classification criteria are not met. However, it contains substances classified as dangerous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Causes irritation in respiratory passages, which is normally reversible and limited to the upper respiratory passages.

**C- Contact with the skin and the eyes (acute effect):**

- Contact with the skin: Produces skin inflammation.
- Contact with the eyes: Produces serious eye damage after contact.

**D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):**

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for the effects mentioned. For more information see section 3.  
IARC: Cyclohexanone (3); Xylene (3); Xylene (3)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

**E- Sensitizing effects:**

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous with sensitising effects. For more information see section 3.
- Cutaneous: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

**F- Specific target organ toxicity (STOT) - single exposure:**

Causes irritation in respiratory passages, which is normally reversible and limited to the upper respiratory passages.

**G- Specific target organ toxicity (STOT)-repeated exposure:**

- Specific target organ toxicity (STOT)-repeated exposure: Exposure in high concentration can interfere with the central nervous system causing headache, dizziness, vertigo, nausea, vomiting, confusion, and in serious cases, loss of consciousness.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

**H- Aspiration hazard:**

Based on available data, the classification criteria are not met. However, it does contain substances classified as dangerous for this effect. For more information see section 3.

**Other information:**

Non-applicable

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**8389901 - IRON OXIDE EPOXY PRIMER HARDENER**

**SECTION 11: TOXICOLOGICAL INFORMATION (continued)**

**Specific toxicology information on the substances:**

Identification	Acute toxicity		Genus
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	LD50 oral	1890 mg/kg	Rat
	LD50 dermal	1100 mg/kg (ATEi)	Rabbit
	LC50 inhalation	11 mg/L (4 h) (ATEi)	
Xylene CAS: 1330-20-7 EC: 215-535-7	LD50 oral	2100 mg/kg	Rat
	LD50 dermal	1100 mg/kg	Rat
	LC50 inhalation	29 mg/L (4 h)	Rat
Xylene CAS: 1330-20-7 EC: 215-535-7	LD50 oral	2100 mg/kg	Rat
	LD50 dermal	1100 mg/kg (ATEi)	Rat
	LC50 inhalation	11 mg/L (4 h) (ATEi)	
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	LD50 oral	1200 mg/kg	Rat
	LD50 dermal	Non-applicable	
	LC50 inhalation	Non-applicable	
Poly(acrylamide) CAS: 9003-05-8 EC: Non-applicable	LD50 oral	1000 mg/kg	Rat
	LD50 dermal	Non-applicable	
	LC50 inhalation	Non-applicable	

**SECTION 12: ECOLOGICAL INFORMATION**

The experimental information related to the eco-toxicological properties of the product itself is not available

**12.1 Toxicity:**

Identification	Acute toxicity	Species	Genus
Xylene CAS: 1330-20-7 EC: 215-535-7	LC50	13.5 mg/L (96 h)	Oncorhynchus mykiss
	EC50	3.4 mg/L (48 h)	Ceriodaphnia dubia
	EC50	10 mg/L (72 h)	Skeletonema costatum
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	LC50	527 mg/L (96 h)	Pimephales promelas
	EC50	800 mg/L (24 h)	Daphnia magna
	EC50	370 mg/L (192 h)	Scenedesmus quadricauda
Xylene CAS: 1330-20-7 EC: 215-535-7	LC50	13.5 mg/L (96 h)	Oncorhynchus mykiss
	EC50	3.4 mg/L (48 h)	Ceriodaphnia dubia
	EC50	10 mg/L (72 h)	Skeletonema costatum
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	LC50	345 mg/L (96 h)	QSAR
	EC50	Non-applicable	
	EC50	Non-applicable	

**12.2 Persistence and degradability:**

Identification	Degradability		Biodegradability	
Xylene CAS: 1330-20-7 EC: 215-535-7	BOD5	Non-applicable	Concentration	Non-applicable
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	88 %
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	BOD5	Non-applicable	Concentration	100 mg/L
	COD	Non-applicable	Period	14 days
	BOD5/COD	0.65	% Biodegradable	87 %
Xylene CAS: 1330-20-7 EC: 215-535-7	BOD5	Non-applicable	Concentration	Non-applicable
	COD	Non-applicable	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	88 %

**12.3 Bioaccumulative potential:**

Identification	Bioaccumulation potential	
Xylene CAS: 1330-20-7 EC: 215-535-7	BCF	9
	Pow Log	2.77
	Potential	Low

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**8389901 - IRON OXIDE EPOXY PRIMER HARDENER**

**SECTION 12: ECOLOGICAL INFORMATION (continued)**

Identification	Bioaccumulation potential	
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	BCF	2
	Pow Log	0.81
	Potential	Low
Xylene CAS: 1330-20-7 EC: 215-535-7	BCF	9
	Pow Log	2.77
	Potential	Low
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	BCF	3
	Pow Log	0.77
	Potential	Low

**12.4 Mobility in soil:**

Identification	Absorption/desorption		Volatility	
Xylene CAS: 1330-20-7 EC: 215-535-7	Koc	202	Henry	524,86 Pa·m <sup>3</sup> /mol
	Conclusion	Moderate	Dry soil	Yes
	Surface tension	Non-applicable	Moist soil	Yes
Cyclohexanone CAS: 108-94-1 EC: 203-631-1	Koc	17	Henry	9,119E-1 Pa·m <sup>3</sup> /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	3,437E-2 N/m (25 °C)	Moist soil	Yes
Xylene CAS: 1330-20-7 EC: 215-535-7	Koc	202	Henry	524,86 Pa·m <sup>3</sup> /mol
	Conclusion	Moderate	Dry soil	Yes
	Surface tension	Non-applicable	Moist soil	Yes
2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 EC: 202-013-9	Koc	15130	Henry	9,312E-12 Pa·m <sup>3</sup> /mol
	Conclusion	Immobile	Dry soil	No
	Surface tension	Non-applicable	Moist soil	No

**12.5 Results of PBT and vPvB assessment:**

Product fails to meet PBT/vPvB criteria

**12.6 Other adverse effects:**

Not described

**SECTION 13: DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods:**

Code	Description	Waste class (Regulation (EU) No 1357/2014)
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	Dangerous

**Type of waste (Regulation (EU) No 1357/2014):**

HP3 Flammable, HP5 Specific Target Organ Toxicity (STOT)/Aspiration Toxicity, HP6 Acute Toxicity, HP4 Irritant — skin irritation and eye damage

**Waste management (disposal and evaluation):**

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. We do not recommended disposal down the drain. See paragraph 6.2.

**Regulations related to waste management:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

**SECTION 14: TRANSPORT INFORMATION**

**Transport of dangerous goods by land:**

- CONTINUED ON NEXT PAGE -

## 8389901 - IRON OXIDE EPOXY PRIMER HARDENER

### SECTION 14: TRANSPORT INFORMATION (continued)

With regard to ADR 2019 and RID 2019:



<b>14.1 UN number:</b>	UN1263
<b>14.2 UN proper shipping name:</b>	PAINT RELATED MATERIAL
<b>14.3 Transport hazard class(es):</b>	3
Labels:	3
<b>14.4 Packing group:</b>	III
<b>14.5 Environmental hazards:</b>	No
<b>14.6 Special precautions for user</b>	
Special regulations:	163, 367, 650
Tunnel restriction code:	D/E
Physico-Chemical properties:	see section 9
Limited quantities:	5 L
<b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:</b>	Non-applicable

#### Transport of dangerous goods by sea:

With regard to IMDG 39-18:



<b>14.1 UN number:</b>	UN1263
<b>14.2 UN proper shipping name:</b>	PAINT RELATED MATERIAL
<b>14.3 Transport hazard class(es):</b>	3
Labels:	3
<b>14.4 Packing group:</b>	III
<b>14.5 Environmental hazards:</b>	No
<b>14.6 Special precautions for user</b>	
Special regulations:	163, 223, 955, 367
EmS Codes:	F-E, S-E
Physico-Chemical properties:	see section 9
Limited quantities:	5 L
Segregation group:	Non-applicable
<b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:</b>	Non-applicable

#### Transport of dangerous goods by air:

With regard to IATA/ICAO 2020:



<b>14.1 UN number:</b>	UN1263
<b>14.2 UN proper shipping name:</b>	PAINT RELATED MATERIAL
<b>14.3 Transport hazard class(es):</b>	3
Labels:	3
<b>14.4 Packing group:</b>	III
<b>14.5 Environmental hazards:</b>	No
<b>14.6 Special precautions for user</b>	
Physico-Chemical properties:	see section 9
<b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:</b>	Non-applicable

### SECTION 15: REGULATORY INFORMATION

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Non-applicable  
 Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Non-applicable  
 Regulation (EC) No 1005/2009, about substances that deplete the ozone layer: Non-applicable

- CONTINUED ON NEXT PAGE -

**8389901 - IRON OXIDE EPOXY PRIMER HARDENER**

**SECTION 15: REGULATORY INFORMATION (continued)**

Article 95, REGULATION (EU) No 528/2012: Non-applicable

REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Non-applicable

**Seveso III:**

Section	Description	Lower-tier requirements	Upper-tier requirements
P5c	FLAMMABLE LIQUIDS	5000	50000

**Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc ....):**

Shall not be used, as substance or as mixtures in aerosol dispensers where these aerosol dispensers are intended for supply to the general public for entertainment and decorative purposes such as the following:

- metallic glitter intended mainly for decoration,
- artificial snow and frost,
- "whoopee" cushions,
- silly string aerosols,
- imitation excrement,
- horns for parties,
- decorative flakes and foams,
- artificial cobwebs,
- stink bombs.

Without prejudice to the application of other Community provisions on the classification, packaging and labelling of substances, suppliers shall ensure before the placing on the market that the packaging of aerosol dispensers referred to above is marked visibly, legibly and indelibly with:

'For professional users only'.

Shall not be used in:

- ornamental articles intended to produce light or colour effects by means of different phases, for example in ornamental lamps and ashtrays,
- tricks and jokes,
- games for one or more participants, or any article intended to be used as such, even with ornamental aspects.

**Specific provisions in terms of protecting people or the environment:**

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

**Other legislation:**

The product could be affected by sectorial legislation

**15.2 Chemical safety assessment:**

The supplier has not carried out evaluation of chemical safety.

**SECTION 16: OTHER INFORMATION \*\***

**Legislation related to safety data sheets:**

This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (Regulation (EC) No 2015/830)

**Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:**

CLP Regulation (EC) No 1272/2008 (SECTION 2, SECTION 16):

- Hazard statements

**Texts of the legislative phrases mentioned in section 2:**

- H315: Causes skin irritation
- H318: Causes serious eye damage
- H335: May cause respiratory irritation
- H373: May cause damage to organs through prolonged or repeated exposure (Oral)
- H312: Harmful in contact with skin
- H226: Flammable liquid and vapour

**Texts of the legislative phrases mentioned in section 3:**

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

**CLP Regulation (EC) No 1272/2008:**

\*\* Changes with regards to the previous version

**8389901 - IRON OXIDE EPOXY PRIMER HARDENER****SECTION 16: OTHER INFORMATION \*\* (continued)**

Acute Tox. 4: H302 - Harmful if swallowed  
Acute Tox. 4: H302+H312+H332 - Harmful if swallowed, in contact with skin or if inhaled  
Acute Tox. 4: H312+H332 - Harmful in contact with skin or if inhaled  
Asp. Tox. 1: H304 - May be fatal if swallowed and enters airways  
Eye Dam. 1: H318 - Causes serious eye damage  
Eye Irrit. 2: H319 - Causes serious eye irritation  
Flam. Liq. 3: H226 - Flammable liquid and vapour  
Skin Irrit. 2: H315 - Causes skin irritation  
STOT RE 2: H373 - May cause damage to organs through prolonged or repeated exposure (Oral)  
STOT SE 3: H335 - May cause respiratory irritation

**Classification procedure:**

Skin Irrit. 2: Calculation method  
Eye Dam. 1: Calculation method  
STOT SE 3: Calculation method  
STOT RE 2: Calculation method  
Acute Tox. 4: Calculation method  
Flam. Liq. 3: Calculation method (2.6.4.3)

**Advice related to training:**

Minimal training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

**Principal bibliographical sources:**

<http://echa.europa.eu>  
<http://eur-lex.europa.eu>

**Abbreviations and acronyms:**

ADR: European agreement concerning the international carriage of dangerous goods by road  
IMDG: International maritime dangerous goods code  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organisation  
COD: Chemical Oxygen Demand  
BOD5: 5-day biochemical oxygen demand  
BCF: Bioconcentration factor  
LD50: Lethal Dose 50  
LC50: Lethal Concentration 50  
EC50: Effective concentration 50  
Log-POW: Octanol-water partition coefficient  
Koc: Partition coefficient of organic carbon

*\*\* Changes with regards to the previous version*

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -